

DIN ISO 13012-2:2021-07 (E)

Rolling bearings - Accessories for sleeve type linear ball bearings - Part 2: Boundary dimensions, geometrical product specifications (GPS) and tolerances for series 5 (ISO 13012-2:2018)

Contents		Page
National foreword		3
National Annex NA (informative) Bibliography		5
Foreword		6
Introduction		7
1	Scope	8
2	Normative references	8
3	Terms and definitions	8
4	Symbols	9
4.1	General	9
4.2	Closed and adjustable flangeless housings for series 5 sleeve type linear ball bearings ..	10
4.3	Open and open adjustable flangeless housings for series 5 sleeve type linear ball bearings ..	10
4.4	Standard height shaft support rails for series 5 sleeve type linear ball bearings	11
4.5	Flanged shaft support blocks for series 5 sleeve type linear ball bearings	11
4.6	Solid and tubular shafts for series 5 sleeve type linear ball bearings	12
5	Housings	12
5.1	General	12
5.2	Housings for series 5 sleeve type linear ball bearings	12
6	Shaft support rails	13
7	Shaft support blocks	13
8	Shafts	13
8.1	Material	13
8.2	Heat treatment	13
8.2.1	Surface hardened shafts	13
8.2.2	Through hardened shafts	13
8.3	Geometrical tolerances	13
8.3.1	Tolerance class	13
8.3.2	Geometric form	13
8.3.3	Shaft length tolerances	14
8.3.4	Chamfers	14
8.3.5	Surface roughness	14
9	Boundary dimensions and tolerances	14
9.1	Housings	14
9.2	Shaft support rails	18
9.3	Shaft support blocks	20
9.4	Shafts	21
Bibliography		24