

ISO 4386-3:2018 (E)

Plain bearings — Metallic multilayer plain bearings — Part 3: Non-destructive penetrant testing

Contents

	Foreword
1	Scope
2	Normative references
3	Terms and definitions
4	Safety precautions
5	Preparation of test surface
5.1	General
5.2	Mechanical pre#cleaning
5.3	Chemical pre#cleaning
5.4	Drying
6	Application of penetrant
7	Removal of excess penetrant
8	Application of the developer
8.1	General
8.2	Restriction
9	Inspection
9.1	Bond defects
9.2	Sliding surface
10	Subsequent cleaning
11	Test report
Annex A	(normative) Designation classes and acceptance criteria
A.1	General
A.2	Class A acceptance criteria
A.3	Class B acceptance criteria
A.4	Class C acceptance criteria
A.5	Class D acceptance criteria
A.6	Class E acceptance criteria

Page count: 10