ISO 4386-1:2012-10 (E)

Plain bearings - Metallic multilayer plain bearings - Part 1: Non-destructive ultrasonic testing of bond of thickness greater than or equal to 0,5 mm

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Symbols 1

4 Test equipment 1
4.1 Ultrasonic instrument 1
4.2 Probe 2
4.3 Reference block 2

5 Preparation of test surface 2

6 Testing 2
6.1 General 2
6.2 Testing with a back-wall echo 2
6.3 Testing without a back-wall echo 3

7 Test classes 6

8 Defect groups 6

9 Evaluation 7
9.1 General 7
9.2 Marking of defective areas 8
9.3 Designation 8

Bibliography 9