

ISO 4386-1:2012-10 (E)

Plain bearings - Metallic multilayer plain bearings - Part 1: Non-destructive ultrasonic testing of bond of thickness greater than or equal to 0,5 mm

Contents		Page
Foreword	iv
1	Scope	1
2	Normative references	1
3	Symbols	1
4	Test equipment	1
4.1	Ultrasonic instrument	1
4.2	Probe	2
4.3	Reference block	2
5	Preparation of test surface	2
6	Testing	2
6.1	General	2
6.2	Testing with a back-wall echo	2
6.3	Testing without a back-wall echo	3
7	Test classes	6
8	Defect groups	6
9	Evaluation	7
9.1	General	7
9.2	Marking of defective areas	8
9.3	Designation	8
Bibliography	9