

ISO/TR 1281-2:2008-12 (E)

Rolling bearings - Explanatory notes on ISO 281 - Part 2: Modified rating life calculation, based on a system s approach to fatigue stresses

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Symbols	1
4	Life modification factor for reliability, a1	3
4.1	General	3
4.2	Derivation of the life modification factor for reliability	3
5	Background to the life modification factor, aISO	7
5.1	General	7
5.2	The lubrication factor, b	7
5.3	The contamination factor, c	10
5.4	Experimental results	14
5.5	Conclusions	18
5.6	Practical application of the contamination factor according to Reference [5], Equation (19.a)	19
5.7	Difference between the life modification factors in Reference [5] and ISO 281	26
6	Background to the ranges of ISO 4406[3] cleanliness codes used in ISO 281, Clauses A.4 and A.5	26
6.1	General	26
6.2	On-line filtered oil	28
6.3	Oil bath	28
6.4	Contamination factor for oil mist lubrication	28
7	Influence of wear	29
7.1	General definition	29
7.2	Abrasive wear	29
7.3	Mild wear	29
7.4	Influence of wear on fatigue life	29
7.5	Wear with little influence on fatigue life	30
7.6	Adhesive wear	30
8	Influence of a corrosive environment on rolling bearing life	32
8.1	General	32
8.2	Life reduction by hydrogen	32
8.3	Corrosion	34
9	Fatigue load limit of a complete rolling bearing	37
9.1	Influence of bearing size	37
9.2	Relationship fatigue load limit divided by basic static load rating for calculating the fatigue load limit for roller bearings	39
10	Influence of hoop stress, temperature and particle hardness on bearing life	41
10.1	Hoop stress	41

10.2	Temperature	41
10.3	Hardness of contaminant particles	41
11	Relationship between and	42
11.1	The viscosity ratio,	42
11.2	The ratio of oil film thickness to composite surface roughness,	42
11.3	Theoretical calculation of	42
Bibliography		46