

DIN EN 14743:2007-09 (E)

Water conditioning equipment inside buildings - Softeners - Requirements for performance, safety and testing (includes Amendment A1:2007)

| Contents | | Page |
|-----------------|--|-------------|
| Foreword | | 4 |
| 1 | Scope | 5 |
| 2 | Normative references | 5 |
| 3 | Terms and definitions | 6 |
| 4 | Requirements | 8 |
| 4.1 | Softener specification | 8 |
| 4.2 | Quality of materials and chemicals | 8 |
| 4.2.1 | Cation exchange resin | 8 |
| 4.2.2 | Regenerating salt | 8 |
| 4.3 | Design and manufacturing specifications | 9 |
| 4.3.1 | Resistance to hydrostatic pressure | 9 |
| 4.3.2 | Resistance to cyclic pressure | 9 |
| 4.3.3 | Minimum and maximum operating pressure | 9 |
| 4.3.4 | Resistance to temperature | 9 |
| 4.3.5 | Electrical safety | 9 |
| 4.3.6 | Salt tank | 9 |
| 4.3.7 | Continuity of supply during regeneration | 9 |
| 4.3.8 | Protection against backflow and infiltration of brine | 9 |
| 4.3.9 | Noise level | 9 |
| 4.3.10 | Air vent | 10 |
| 4.3.11 | End connections | 10 |
| 4.3.12 | Drain connections | 10 |
| 4.4 | Operating specifications | 10 |
| 4.4.1 | Initiation of regeneration | 10 |
| 4.4.2 | Brining efficiency | 10 |
| 4.4.3 | Regeneration water | 10 |
| 4.4.4 | Quality of treated water after regeneration | 10 |
| 4.4.5 | Continuous flow rate | 10 |
| 4.4.6 | Pressure drop | 10 |
| 4.4.7 | Exchange capacity | 11 |
| 4.5 | Installation specifications | 11 |
| 4.5.1 | Connection to mains water supply and existing pipe network | 11 |
| 4.5.2 | Drain | 11 |
| 4.5.3 | Electrical connection | 11 |
| 5 | Labelling | 11 |
| 5.1 | Identification of equipment | 11 |
| 5.2 | Safety labelling | 11 |
| 6 | Technical documentation | 12 |
| 7 | Test methods | 12 |
| 7.1 | Test conditions | 12 |
| 7.1.1 | Ambiant air | 12 |
| 7.1.2 | Water and salt | 12 |
| 7.1.3 | Test rig | 13 |
| 7.1.4 | Analysis | 13 |

| | | |
|--|---|----|
| 7.2 | Cation exchange resin | 13 |
| 7.3 | Technical documentation | 14 |
| 7.4 | Manufacturing tests | 14 |
| 7.4.1 | Resistance to hydrostatic pressure | 14 |
| 7.4.2 | Resistance to cyclic pressure | 14 |
| 7.4.3 | Continuity of water supply | 15 |
| 7.4.4 | Protection against backflow | 15 |
| 7.4.5 | Air displacement | 15 |
| 7.5 | Operating characteristics | 15 |
| 7.5.1 | General | 15 |
| 7.5.2 | Nominal flow rate | 15 |
| 7.5.3 | Regenerations | 16 |
| 7.5.4 | Exchange capacity | 17 |
| 7.5.5 | Brine efficiency | 17 |
| 7.5.6 | Regeneration water | 17 |
| 7.5.7 | Quality of treated water after a regeneration | 17 |
| Annex A (normative) !Installation, operation and maintenance | | 18 |
| Bibliography | | 23 |