ISO 24649:2022-02 (E)

Agricultural irrigation equipment - Manually and hydraulically operated plastics valves

Contents

Page

Foreword ..... **iv**

1 Scope **1**

2 Normative references **1**

3 Terms and definitions **1**

4 Technical characteristics **3**
4.1 General 3
4.2 Dimensions 3
4.3 Connections to pipeline 3
4.4 Handwheel or handle 4
4.5 Specific construction requirements for globe, oblique and angle valves 4
4.5.1 Threaded valve stems 4
4.5.2 Disc facing ring 4
4.6 Specific construction requirements for ball valves 4

5 Mechanical and functional tests **5**
5.1 General 5
5.2 Operating torque 5
5.2.1 General 5
5.2.2 Closing torque 5
5.2.3 Resistance to increased torque 5
5.3 Pressure loss 6
5.4 Resistance of valve and valve material to internal hydrostatic pressure 6
5.5 Seat and stem sealing test 6
5.5.1 Seat test for manually operated valves 6
5.5.2 Seat test for hydraulically operated valves 6
5.5.3 Stem sealing test 7
5.6 Valve performance at increased hydraulic pressure 7
5.7 Endurance testing 7

6 Sampling and acceptance requirements **8**
6.1 Type-tests 8
6.2 Acceptance tests 8

7 Marking **8**

Annex A (normative) **Resistance of valve and valve material to hydrostatic pressure** **10**

Bibliography **13**