

DIN EN 476:2022-09 (E)

General requirements for components used in drains and sewers

Contents		Page
European foreword		4
1	Scope	5
2	Normative references	6
3	Terms and definitions	6
4	Symbols and abbreviations	12
5	Dimensional requirements	13
5.1	General	13
5.2	Dimensions of pipes and fittings	13
5.2.1	Nominal sizes	13
5.2.2	Internal diameters and tolerances	13
5.2.3	Geometrical characteristics of pipes	13
5.2.4	Geometrical characteristics of fittings	14
5.3	Dimensions of manholes and inspection chambers	15
5.3.1	Manholes	15
5.3.2	Inspection chambers	16
5.3.3	Geometrical characteristics of manholes and inspection chambers	16
5.4	Covers and frames	16
5.5	Connection to the piping system and components	17
6	Performance requirements	17
6.1	General	17
6.2	Mechanical requirements of pipes and fittings	17
6.3	Mechanical requirements of shafts of manholes and inspection chambers	18
6.3.1	General	18
6.3.2	Circular sections	18
6.3.3	Other shapes	18
6.3.4	Tapers/cones, reducing and cover slabs	19
6.4	Tightness	19
6.4.1	Test pressure	19
6.4.2	Sealings for joints	20
6.4.3	Joint deflection	21
6.4.4	Joint shear load	21
6.4.5	Restrained joints	22
6.5	Continuity of invert	22
6.6	Temperature resistance	22
6.7	Dimensional stability	22
6.8	Smoothness of bore	23
6.9	Appearance	23
6.10	Chemical and corrosion resistance	23
6.11	Abrasion resistance	23
6.12	Coatings and linings	23
6.13	Durability	23
6.14	Resistance against cleaning operations	23
6.15	Handling	23
6.16	Reaction to fire	23
7	Test methods	23

7.1	Measurement of dimensions	23
7.1.1	Internal diameter	23
7.1.2	External diameter	24
7.1.3	Spigots and sockets	24
7.1.4	Wall thickness of pipes	24
7.1.5	Deviation from straightness of pipes	24
7.1.6	Deviation from squareness of the ends of the pipes	24
7.2	Load bearing capacity tests	24
7.2.1	Load bearing capacity tests for pipes	24
7.2.2	Load bearing capacity tests for sections of manholes and shafts	25
7.3	Longitudinal bending moment resistance test for pipes	25
7.4	Tightness tests	26
7.4.1	Tightness test of pipes, fittings, manholes and inspection chambers	26
7.4.2	Tightness test of joints	27
7.4.3	Test methods for drains and sewers components	28
8	Marking, labelling and packaging	28
	Annex A (informative) Preferred nominal sizes	29
	Bibliography	30