

# ISO 22524:2020-05 (E)

## Pilot plan for industrial wastewater treatment facilities in the objective of water reuse

<b>Contents</b>	<b>Page</b>
Foreword.....	v
Introduction.....	vi
<b>1 Scope.....</b>	<b>1</b>
<b>2 Normative references.....</b>	<b>1</b>
<b>3 Terms, definitions and abbreviated terms.....</b>	<b>1</b>
3.1 Terms and definitions.....	1
3.2 Abbreviated terms.....	2
<b>4 Lifecycle of a pilot study.....</b>	<b>2</b>
4.1 General.....	2
4.2 Pilot plan lifecycle phases.....	3
4.2.1 General.....	3
4.2.2 Statement of pilot plan goals.....	4
4.2.3 Pilot study programme.....	4
4.2.4 Pilot plant/facility design and construction.....	5
4.2.5 Operation and maintenance procedures and protocols.....	6
4.2.6 Action planning.....	6
4.2.7 Pilot plant/facility commissioning.....	6
4.2.8 Pilot plant/facility operation and management.....	7
4.2.9 Sample collection plan.....	7
4.2.10 Pilot plan summary.....	7
4.2.11 Pilot plant/facility shutdown and decommissioning.....	7
<b>5 Programme and project management.....</b>	<b>8</b>
5.1 General.....	8
5.2 Oversight committee.....	8
5.3 Pilot study team.....	8
5.3.1 General.....	8
5.3.2 Team members.....	8
5.3.3 Team leader.....	9
5.3.4 Additional team members.....	9
5.3.5 Technical experts.....	9
5.3.6 Team meetings.....	9
5.4 Quality management system.....	9
5.5 Risk management.....	9
5.6 Schedule planning.....	10
5.6.1 General.....	10
5.6.2 Time reserve.....	10
<b>6 Statement of pilot plan goals, scope and boundaries.....</b>	<b>10</b>
6.1 Goals.....	10
6.2 Safety.....	10
6.3 Sustainability.....	10
6.4 Effectiveness.....	11
6.5 Efficiency.....	11
<b>7 Pilot plan study programme.....</b>	<b>11</b>
7.1 General.....	11
7.2 Pilot plan study programme contents and structure.....	12
7.2.1 General.....	12
7.2.2 Background and pilot plan goals and objectives.....	12

7.2.3	Prior project history, current project state and post-pilot-plan planned activities .....	12
7.2.4	Pilot plan scope (within/beyond).....	12
7.2.5	Pilot plan success/failure criteria.....	12
7.3	Description of technology and facilities.....	12
7.4	Description of pilot facility environment and site.....	12
7.5	Pilot plan correctness and coverage.....	12
7.6	Pilot plan flexibility.....	13
7.7	Plan review.....	13
7.8	Statistical measures, tools and techniques.....	13
7.9	Pilot plan study programme approval.....	13
<b>8</b>	<b>Pilot plant/facility development and construction.....</b>	<b>13</b>
8.1	General.....	13
8.2	Basis of design (BoD) .....	14
8.3	Conceptual and preliminary design.....	14
8.4	Detailed engineering design.....	14
8.5	Contracting and construction.....	14
8.6	Acceptance testing.....	15
8.7	Handover to commissioning and operational team.....	15
<b>9</b>	<b>Operational framework establishment.....</b>	<b>15</b>
9.1	General.....	15
9.2	Pilot plant/facility procedure manual .....	15
9.2.1	General.....	15
9.2.2	List of procedures .....	16
9.3	Sampling and measurement.....	16
9.3.1	Sampling and analysis planning .....	16
9.3.2	Measurement and sampling equipment, analysers and tools .....	17
9.3.3	Sampling frequency and sample size .....	17
9.3.4	Sampling and analysis validation .....	17
<b>10</b>	<b>Pilot plant/facility commissioning phase.....</b>	<b>17</b>
10.1	General.....	17
10.2	Commissioning process basic stages.....	17
10.2.1	General.....	17
10.2.2	'Dry' run.....	18
10.2.3	'Wet' run (water run).....	18
<b>11</b>	<b>Pilot plan operational phase.....</b>	<b>18</b>
11.1	General.....	18
11.2	Reduced loading performance (best case).....	18
11.3	Normal loading performance (typical case).....	19
11.4	Stressed loading performance (worst case).....	19
<b>12</b>	<b>Study summary and reporting.....</b>	<b>19</b>
<b>13</b>	<b>Permanent shutdown and decommissioning.....</b>	<b>19</b>
	<b>Bibliography.....</b>	<b>21</b>