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Plastics piping systems for the trenchless replacement of underground pipeline networks - Part 2: Replacement off the line by horizontal directional drilling and impact moling

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 2

4 Symbols and abbreviated terms 7
4.1 Symbols 7
4.2 Abbreviated terms 8

5 Design aspects 8

6 Material selection 8
6.1 Pipes and fittings 8
6.2 Regional requirements for pipes and fittings 9
6.3 Ancillary components 9

7 Installation practice 9
7.1 Preparatory work 9
7.2 Storage, handling and transport 9
7.3 Equipment 10
7.3.1 General 10
7.3.2 Inspection equipment 10
7.3.3 Lifting equipment 10
7.3.4 Butt fusion equipment and debeading equipment 10
7.3.5 Pipe skids/rollers 10
7.3.6 HDD equipment 11
7.3.7 Impact moling equipment 11
7.3.8 Electrofusion equipment 12
7.4 Installation 12
7.5 Process-related inspection and testing 13
7.6 Finishing off 13
7.7 Connection to the existing pipeline system 13

8 Fitness for purpose 14
8.1 General 14
8.2 Final inspection 14
8.3 Pressure testing 14
8.4 Disinfection 14
8.5 Documentation 15

Annex A (normative) Layered pipes 16

Annex B (informative) Pipe design considerations particular to HDD 17

Bibliography 19