DIN EN ISO 21225-2:2019-06 (E)

Plastics piping systems for the trenchless replacement of underground pipeline networks - Part 2: Replacement off the line by horizontal directional drilling and impact moling (ISO 21225-2:2018)

Contents

Page

European foreword ... **3**

Foreword ... **4**

Introduction ... **5**

1 Scope ... **7**

2 Normative references ... **7**

3 Terms and definitions ... **8**

4 Symbols and abbreviated terms ... **13**
4.1 Symbols ... 13
4.2 Abbreviated terms ... 14

5 Design aspects ... **14**

6 Material selection ... **14**
6.1 Pipes and fittings ... 14
6.2 Regional requirements for pipes and fittings ... 15
6.3 Ancillary components ... 15

7 Installation practice ... **15**
7.1 Preparatory work ... 15
7.2 Storage, handling and transport ... 15
7.3 Equipment ... 16
7.3.1 General ... 16
7.3.2 Inspection equipment ... 16
7.3.3 Lifting equipment ... 16
7.3.4 Butt fusion equipment and debeading equipment ... 16
7.3.5 Pipe skids/rollers ... 16
7.3.6 HDD equipment ... 17
7.3.7 Impact moling equipment ... 17
7.3.8 Electrofusion equipment ... 18
7.4 Installation ... 18
7.5 Process-related inspection and testing ... 19
7.6 Finishing off ... 19
7.7 Connection to the existing pipeline system ... 19

8 Fitness for purpose ... **20**
8.1 General ... 20
8.2 Final inspection ... 20
8.3 Pressure testing ... 20
8.4 Disinfection ... 20
8.5 Documentation ... 21

Annex A (normative) **Layered pipes** ... **22**

Annex B (informative) **Pipe design considerations particular to HDD** ... **23**

Bibliography ... **25**