DIN EN 14516:2015-12 (E)

Baths for domestic purposes

Contents

Page

European foreword ... 4

1 Scope ... 5

2 Normative references ... 5

3 Terms and definitions ... 5

4 Classification ... 6

5 Requirements for class 1 products ... 6
5.1 General ... 6
5.2 Cleanability ... 6
5.2.1 Appearance of surface ... 6
5.2.2 Drainage of water ... 6
5.3 Durability ... 6
5.3.1 General ... 6
5.3.2 Stability of bottom ... 6
5.3.3 Resistance to chemicals and staining agents ... 6
5.3.4 Resistance to temperature changes ... 7

6 Requirements for class 2 products ... 7
6.1 General ... 7
6.2 Cleanability ... 8
6.2.1 Appearance of surface ... 8
6.2.2 Drainage of water ... 8
6.3 Durability ... 8
6.3.1 General ... 8
6.3.2 Materials ... 8

7 Dangerous substances ... 8

8 Test methods ... 8
8.1 Stability of the bottom of the bath ... 8
8.1.1 Test apparatus ... 8
8.1.2 Determination of the load ... 8
8.1.3 Procedure ... 9
8.2 Resistance to chemicals and staining agents ... 9
8.2.1 Principle ... 9
8.2.2 Test apparatus and chemicals ... 9
8.2.3 Test specimens ... 10
8.2.4 Procedure ... 10
8.2.5 Expression of results ... 11
8.3 Resistance to temperature changes ... 11
8.3.1 Apparatus ... 11
8.3.2 Procedure ... 11

9 Marking, labelling and packaging ... 12

10 Assessment and verification of constancy of performance - AVCP ... 13
10.1 General ... 13
10.2 Type testing ... 13
10.2.1 General ... 13
10.2.2 Further type testing ... 14

10.2.3 Samples, testing and compliance criteria 14
10.3 Factory production control 15
10.3.1 General 15
10.3.2 Equipment 15
10.3.3 Raw materials and components 16
10.3.4 Product testing and assessment 16
10.3.5 Non-conforming products 16
10.3.6 Corrective action 16

Annex A (informative) Materials 17
A.1 Synthetic materials 17
A.2 Ceramic materials 17
A.2.1 Vitreous china 17
A.2.2 Fireclay 17
A.3 Enamelled materials 17
A.3.1 Enamelled cast iron 17
A.3.2 Enamelled steel 17
A.4 Stainless steel 18

Annex B (informative) Surfaces of baths 19

Annex ZA (informative) Clauses of this European Standard addressing the provisions of the EU Construction Products Regulation 20
ZA.1 Scope and relevant characteristics 20
ZA.2 Procedure for assessment and verification of constancy of performance (AVCP) of baths 21
ZA.2.1 System of AVCP 21
ZA.2.2 Declaration of performance (DoP) 21
ZA.3 CE marking and labelling 26

Bibliography 28