DIN EN 12873-1:2014-09 (E)

Influence of materials on water intended for human co nsumption - Influence due to migration - Part 1: Test method for factory-made products made from or incorporating organic or glassy (porcelain/vitreous enamel) materials

Contents

Page

Foreword 4

Introduction 5

1 Scope 6

2 Normative references 6

3 Terms and definitions 6

4 Principle 8

5 Reagents 8
5.1 Waters to be used for testing 8
5.2 Cleaning liquids for glassware 9
5.3 Other reagents 9

6 Apparatus 9

7 Test samples and test pieces 9
7.1 Sampling, transport and storage of test samples 9
7.2 Test piece preparation 10
7.2.1 General 10
7.2.2 Pipes and hoses 10
7.2.3 Fittings and ancillaries 10
7.2.4 Factory applied linings (excluding glassy materials) 11
7.2.5 Geomembranes 11
7.2.6 Glassy materials 11
7.2.7 Other homogeneous products 11
7.2.8 Other non-homogeneous products 11
7.3 Surface area-to-volume ratio (S/V) 12

8 Pre-treatment of test pieces 12
8.1 General 12
8.2 Test pieces to be tested at (23 ± 2) °C (Cold water test) 12
8.2.1 Flushing 12
8.2.2 Stagnation with test water 12
8.3 Test pieces to be tested at elevated temperature (60 °C and/or 85 °C) 13
8.3.1 Flushing 13
8.3.2 Stagnation with test water at elevated temperature 13
8.4 Prewashing 13

9 Test procedure 13
9.1 Migration of substances 13
9.1.1 General 13
9.1.2 Cold water test procedure 13
9.1.3 Elevated temperature test procedure 14
9.2 Procedural blank tests 14
9.3 Analysis 14

10 Calculation of test results 14
10.1 Calculation of the concentration of the substances in the migration water 14
10.2 Calculation of the migration rate of the measured substances 15

11 Test report 15
11.1 Content of the test report 15
11.2 General information 15
11.3 Information on the test procedure 16
11.4 Test results 17

Annex A (normative) Arrangement for flushing pipes with nominal size greater than DN 80 18

Annex B (informative) Additional procedures for testing non-homogeneous products and pipes with nominal size greater than DN 80 21

B.1 Arrangements for testing 21
B.2 Flushing of the test piece 21
B.3 Blank test 21
B.4 Sealing 21
B.5 Calculation of the surface area-to-volume ratio (S/V) value for test arrangement 1 24

Annex C (informative) Examples of extended collection and analysis of migration waters 26

Annex D (informative) Procedural tests using standard additions (positive controls) 28

Annex E (informative) Flow diagrams for migration test procedure for cold water temperature and elevated temperature 29

Annex F (informative) Description of a cell system for testing glassy materials 31

Bibliography 33