

DIN EN 1124-4:2014-02 (E)

Pipes and fittings of longitudinally welded stainless steel pipes with spigot and socket for wastewater systems - Part 4: Components for vacuum drainage systems and for drainage systems on ships

| Contents | | Page |
|--------------------|---|-------------|
| Foreword | | 3 |
| Introduction | | 4 |
| 1 | Scope | 5 |
| 2 | Normative references | 5 |
| 3 | Terms and definitions | 6 |
| 4 | Symbols and abbreviations | 6 |
| 5 | Pipes and fittings requirements | 6 |
| 5.1 | General | 6 |
| 5.2 | Operating pressure, operating temperature and tightness | 6 |
| 6 | Dimensions | 7 |
| 6.1 | General and tolerances | 7 |
| 6.2 | Pipes, fittings and seals used for system X in accordance with EN 1124-3 | 8 |
| 6.2.1 | Sockets | 8 |
| 6.2.2 | Pipes and fittings for deck drainage and gravity drainage systems (gravity systems) | 9 |
| 6.2.3 | Components for vacuum systems | 17 |
| 6.2.4 | Other fittings | 17 |
| 6.2.5 | Seals for system X | 17 |
| 6.3 | Pipes, fittings and seals used for system S as specified in EN 1124-2 | 19 |
| 6.3.1 | Sockets for gravity drainage systems (gravity systems) | 19 |
| 6.3.2 | Pipes and fittings for deck drainage and gravity drainage systems (gravity systems) | 20 |
| 6.3.3 | Components for vacuum systems | 30 |
| 6.3.4 | Other fittings | 30 |
| 6.3.5 | Seals for system S | 30 |
| 7 | Testing | 30 |
| 8 | Assessment of conformity | 31 |