

ISO 13272:2011-10 (E)

Plastics piping systems for non-pressure underground drainage and sewerage -
Unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP), polypropylene with
mineral modifiers (PP-MD) and polyethylene (PE) - Specifications for manholes and
inspection chambers in traffic areas and underground installations

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	2
3	Terms, definitions and abbreviations	4
3.1	Terms and definitions	4
3.2	Abbreviations	5
4	Material	5
4.1	Material for bases	5
4.2	Materials for risers, cones and shallow chamber bases	6
4.3	Utilization of non-virgin materials	7
4.4	Sealing rings	7
5	General characteristics	7
5.1	General	7
5.2	Colour	7
6	Geometrical characteristics	7
6.1	Dimensions	7
6.2	Additional requirements	8
7	Mechanical characteristics	9
8	Physical characteristics	10
9	Performance requirements	10
9.1	General performance	10
9.2	Characterization of rotationally moulded product submitted for performance testing	12
10	Marking of inspection chambers and manholes and additional documentation	12
10.1	Marking	12
10.2	Marking of components other than bases	13
10.3	Additional documentation	13
Annex A (normative) Durability of materials used in specific deep-base designs		14
Annex B (normative) Materials for risers, cones and shallow chamber bases		16
Annex C (normative) Structural integrity of base		18
Annex D (normative) Impact test on chamber bases		19
Bibliography		20