DIN EN ISO 1452-3:2010-04 (E)

Plastics piping systems for water supply and for buried and above-ground drainage and sewerage under pressure - Unplasticized poly(vinyl chloride) (PVC-U) - Part 3: Fittings (ISO 1452-3:2009)

Contents

Page

EN ISO 1452-3:2009 (E) DIN EN ISO 1452-3:2010-04 Foreword 3

Introduction 4

1 Scope 5

2 Normative references 6

3 Terms, definitions, symbols and abbreviated terms 7
3.1 Terms and definitions 7
3.2 Symbols 7

4 Material 7
4.1 Fitting material 7
4.2 Density 7
4.3 MRS-value 8

5 General characteristics 8
5.1 Appearance 8
5.2 Colour 8
5.3 Opacity of fittings intended for the above-ground conveyance of water 8

6 Geometrical characteristics 8
6.1 Measurement of dimensions 8
6.2 Nominal diameters 8
6.3 Fittings for solvent cementing 8
6.4 Adapter fittings 16
6.5 Tapping saddles 18
6.6 Flange adapters and flanges 21
6.7 Elastomeric ring seal fittings 24
6.8 End-load-bearing double-sockets with elastomeric seals 33

7 Classification and operating conditions 33
7.1 Classification 33
7.2 Selection of nominal pressure and pipe series S for water up to and including 25 °C 33
7.3 Determination of the allowable operating pressure for water up to 45 °C 34

8 Mechanical characteristics 34
8.1 Resistance to internal pressure of fittings or parts of fittings 34
8.2 Crushing test 35

9 Physical characteristics 35

10 Sealing rings 36

11 Adhesives 36

12 Performance requirements 36

13 Marking 36
13.1 General 36
13.2 Minimum required marking 36
13.3 Additional marking 37

Annex A (normative) Imperial(inch)-sized fittings 38

Bibliography 41