

ISO 4427-2:2007-08 (E)

Plastics piping systems - Polyethylene (PE) pipes and fittings for water supply - Part 2: Pipes

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	2
3	Terms, definitions, symbols and abbreviated terms	2
4	Material	3
4.1	Compound	3
4.2	Identification compound	3
5	General characteristics	3
5.1	Appearance	3
5.2	Colour	3
5.3	Effect on water quality	3
6	Geometrical characteristics	3
6.1	Measurements	3
6.2	Mean outside diameter and out-of-roundness (ovality)	3
6.3	Wall thicknesses and their tolerances	5
6.4	Coiled pipe	10
6.5	Lengths	10
7	Mechanical characteristics	10
7.1	Conditioning	10
7.2	Requirements	10
7.3	Retest in case of failure at 80 °C	12
8	Physical characteristics	12
8.1	Conditioning	12
8.2	Requirements	12
9	Chemical characteristics of pipes in contact with chemicals	14
10	Performance requirements	14
11	Marking	14
11.1	General	14
11.2	Minimum required marking of pipes	14
Annex A (normative) Layered pipes		15
Annex B (informative) Relationship between PN, MRS, S and SDR		17
Bibliography		18