# ISO/TS 7024:2005-10 (E)

## Plastics piping systems for soil and waste discharge (low and high temperature) inside buildi ngs - Thermoplastics - Recommended practice for installation

## Contents

Page


Foreword ..... iv

Introduction ..... v

1 Scope ..... 1

2 Normative references ..... 1

3 Terms, definitions, symbols and abbreviations ..... 2
3.1 General terms ..... 2
3.2 Terms and definitions ..... 2
3.3 Symbols ..... 4
3.4 Abbreviations ..... 6

4 Design limits of the system ..... 6

5 Storage, transport and handling ..... 6
5.1 General ..... 6
5.2 Transport ..... 6
5.3 Storage ..... 7
5.4 Handling on site ..... 9

6 Installation ..... 9
6.1 General recommendations for installation ..... 9
6.2 Recommendations for above-ground installation ..... 11
6.3 Jointing procedure ..... 22

7 Special precautions ..... 29
7.1 Concreting of thermoplastics systems within the building structure ..... 29
7.2 Foaming of thermoplastics systems ..... 34
7.3 Prevention of additional stresses in pipework ..... 34

8 Jointing to other materials or other constructions ..... 34
8.1 General ..... 34
8.2 Solvent-cement joints ..... 34
8.3 Ring seal joints ..... 34
8.4 Jointing to non-thermoplastics components ..... 35
8.5 Adaptors ..... 36

9 Environmental aspects ..... 37

10 Fire resistance of pipework ..... 37

11 Testing and inspection of installations ..... 37
11.1 Testing ..... 37
11.2 General inspection ..... 37

12 Maintenance and cleaning of installations ..... 38
12.1 General ..... 38
12.2 Cleaning and descaling techniques ..... 38

**13 Chemical resistance of thermoplastics materials ..... 38**

**Annex A (informative) Recommendations for installation in buried conditions ..... 39**

**Bibliography ..... 42**