

ISO/TS 16422-3:2023-06 (E)

Pipes and joints made of oriented unplasticized poly(vinyl chloride) (PVC-O) for the conveyance of water under pressure - Part 3: Fittings

Contents		Page
Foreword		iv
Introduction		v
1 Scope		1
2 Normative references		1
3 Terms and definitions		2
4 Symbols		3
5 Material		5
5.1 General		5
5.2 Density		5
5.3 Orientation factor		5
6 General characteristics		5
6.1 Appearance		5
6.2 Colour		5
6.3 Opacity		6
6.4 Classification of fittings		6
7 Geometrical characteristics		6
7.1 Design lengths, bend radii and angles		6
7.2 Measurement of dimensions		6
7.3 Nominal outside diameters and wall thickness		6
7.4 Fittings with integral sockets with elastomeric sealing ring type		6
8 Pressure and operating temperature		7
8.1 Selection of nominal pressure for water up to and including 25 °C		7
8.2 Determination of the allowable operating pressure for water up to 45 °C		7
9 Mechanical characteristics — Resistance to hydrostatic pressure		7
10 Physical characteristics		7
11 Sealing rings		8
12 Performance requirements		8
13 Marking		8
13.1 General		8
13.2 Minimum required marking		8
13.3 Additional marking		9
Annex A (normative) Determination of long-term hydrostatic strength		10
Annex B (normative) Determination of circumferential orientation factor		12
Annex C (informative) Recommended dimensions of PVC-O fittings		14
Bibliography		19