ISO/TR 20736:2021 (E)

Sludge recovery, recycling, treatment and disposal — Guidance on thermal treatment of sludge

Contents

	Fore	eword
	Intro	oduction
	•	
1	Sco	pe
2	Nor	mative references
3	Terr	ns and definitions
4	Abb	previated terms
5 Sludge properties		dge properties
	5.1	General
	5.2	
		Physico-chemical characteristics
	5.2.1	General
	5.2.2	Dry matter
	5.2.3	Loss on ignition
	5.2.4	Calorific value
	5.2.5	Grease, scum and screening
	5.2.6	Physical consistency and others
	5.3	Chemical and microbiological characteristics
	5.3.1	General
	5.3.2	Sulfur
	5.3.3	Phosphorus
	5.3.4	Nitrogen
	5.3.5	Chlorine and other halogens
	5.3.6	Organic micro pollutants
	5.3.7	Trace elements
	5.3.8	Pathogens
6 Thermal processes fundamentals		rmal processes fundamentals
	6.1	General
	6.2	Drying
	6.3	Hydrolysis
	6.4	Incineration
	6.5	Pyrolysis
	6.6	Gasification
	6.7	Thermolysis
	6.8	Carbonization
	6.9	Wet oxidation
		Melting
	6.10 6.11	Pasteurization
	0.11	Fasteurization
7	Technologies	
	7.1	General
	7.2	Drying
	7.2.1	Direct dryers
	7.2.2	Indirect dryers
	7.2.3	Solar dryers
	7.3	Hydrolysis
	7.4	Incineration
	7.4.1	Fluidized bed furnace

7 4 0	Multiple beauth furnace (MITC)
7.4.2	Multiple hearth furnace (MHF)
7.4.3	Hybrid furnace Others
7.4.4 7.5	
7.5	Pyrolysis
7.6	Gasification
7.7	Thermolysis
7.8	Carbonization
7.9	Wet oxidation
7.10	Melting
7.11	Pasteurization
7.12	Emerging technologies
7.12.1	General
7.12.2	Oxidation technologies
7.12.2.1	Supercritical water
7.12.2.2	Wet peroxide oxidation
7.12.3	Enzymatic sludge hydrolysis
7.12.4	Plasma gasification
7.12.5	Ultrasound pretreatment
7.12.6	Microwave irradiation
7.12.7	Infrared radiation
7.13	Design aspects
7.14	Auxiliary equipment
7.14.1	General
7.14.2	Transport, receiving area, storage and feeding systems
7.14.2	Heat supply and recovery
7.14.3.1	General
_	
7.14.3.2 7.14.3.3	
	Boiler
7.14.4	Gas cleaning
7.14.5	Ash and other residues handling
7.14.6	Wastewater treatment
7.14.7	Process monitoring
7.14.8	Safety systems
Oper	rational aspects
Oper	rational aspects General
Oper 8.1 8.2	rational aspects General Drying
Oper 8.1 8.2 8.3	rational aspects General Drying Hydrolysis
Oper 8.1 8.2 8.3 8.4	rational aspects General Drying Hydrolysis Incineration
Oper 8.1 8.2 8.3 8.4 8.4.1	rational aspects General Drying Hydrolysis Incineration General
Oper 8.1 8.2 8.3 8.4 8.4.1 8.4.2	rational aspects General Drying Hydrolysis Incineration General Fluidized bed furnace
Oper 8.1 8.2 8.3 8.4 8.4.1 8.4.2 8.4.3	rational aspects General Drying Hydrolysis Incineration General Fluidized bed furnace Multiple hearth furnace
Oper 8.1 8.2 8.3 8.4 8.4.1 8.4.2 8.4.3 8.5	rational aspects General Drying Hydrolysis Incineration General Fluidized bed furnace Multiple hearth furnace Pyrolysis
Oper 8.1 8.2 8.3 8.4 8.4.1 8.4.2 8.4.3 8.5 8.6	rational aspects General Drying Hydrolysis Incineration General Fluidized bed furnace Multiple hearth furnace Pyrolysis Gasification
Oper 8.1 8.2 8.3 8.4 8.4.1 8.4.2 8.4.3 8.5	rational aspects General Drying Hydrolysis Incineration General Fluidized bed furnace Multiple hearth furnace Pyrolysis
Oper 8.1 8.2 8.3 8.4 8.4.1 8.4.2 8.4.3 8.5 8.6	rational aspects General Drying Hydrolysis Incineration General Fluidized bed furnace Multiple hearth furnace Pyrolysis Gasification
Oper 8.1 8.2 8.3 8.4 8.4.1 8.4.2 8.4.3 8.5 8.6 8.7	rational aspects General Drying Hydrolysis Incineration General Fluidized bed furnace Multiple hearth furnace Pyrolysis Gasification Thermolysis
Oper 8.1 8.2 8.3 8.4 8.4.1 8.4.2 8.4.3 8.5 8.6 8.7 8.8	rational aspects General Drying Hydrolysis Incineration General Fluidized bed furnace Multiple hearth furnace Pyrolysis Gasification Thermolysis Carbonization
Oper 8.1 8.2 8.3 8.4 8.4.1 8.4.2 8.4.3 8.5 8.6 8.7 8.8	General Drying Hydrolysis Incineration General Fluidized bed furnace Multiple hearth furnace Pyrolysis Gasification Thermolysis Carbonization Wet oxidation
Oper 8.1 8.2 8.3 8.4 8.4.1 8.4.2 8.4.3 8.5 8.6 8.7 8.8 8.9 8.10	General Drying Hydrolysis Incineration General Fluidized bed furnace Multiple hearth furnace Pyrolysis Gasification Thermolysis Carbonization Wet oxidation Melting
Oper 8.1 8.2 8.3 8.4 8.4.1 8.4.2 8.4.3 8.5 8.6 8.7 8.8 8.9 8.10 8.11 8.12	General Drying Hydrolysis Incineration General Fluidized bed furnace Multiple hearth furnace Pyrolysis Gasification Thermolysis Carbonization Wet oxidation Melting Pasteurization Hazards
Oper 8.1 8.2 8.3 8.4 8.4.1 8.4.2 8.4.3 8.5 8.6 8.7 8.8 8.9 8.10 8.11 8.12	General Drying Hydrolysis Incineration General Fluidized bed furnace Multiple hearth furnace Pyrolysis Gasification Thermolysis Carbonization Wet oxidation Melting Pasteurization
Oper 8.1 8.2 8.3 8.4 8.4.1 8.4.2 8.4.3 8.5 8.6 8.7 8.8 8.9 8.10 8.11 8.12	General Drying Hydrolysis Incineration General Fluidized bed furnace Multiple hearth furnace Pyrolysis Gasification Thermolysis Carbonization Wet oxidation Melting Pasteurization Hazards
Oper 8.1 8.2 8.3 8.4 8.4.1 8.4.2 8.4.3 8.5 8.6 8.7 8.8 8.9 8.10 8.11 8.12	General Drying Hydrolysis Incineration General Fluidized bed furnace Multiple hearth furnace Pyrolysis Gasification Thermolysis Carbonization Wet oxidation Melting Pasteurization Hazards agement of energy and secondary resources
Oper 8.1 8.2 8.3 8.4 8.4.1 8.4.2 8.4.3 8.5 8.6 8.7 8.8 8.9 8.10 8.11 8.12 Mana	General Drying Hydrolysis Incineration General Fluidized bed furnace Multiple hearth furnace Pyrolysis Gasification Thermolysis Carbonization Wet oxidation Melting Pasteurization Hazards agement of energy and secondary resources General
Oper 8.1 8.2 8.3 8.4 8.4.1 8.4.2 8.4.3 8.5 8.6 8.7 8.8 8.9 8.10 8.11 8.12 Mana	General Drying Hydrolysis Incineration General Fluidized bed furnace Multiple hearth furnace Pyrolysis Gasification Thermolysis Carbonization Wet oxidation Melting Pasteurization Hazards agement of energy and secondary resources General Drying
Oper 8.1 8.2 8.3 8.4 8.4.1 8.4.2 8.4.3 8.5 8.6 8.7 8.8 8.9 8.10 8.11 8.12 Mana 9.1 9.2 9.3	General Drying Hydrolysis Incineration General Fluidized bed furnace Multiple hearth furnace Pyrolysis Gasification Thermolysis Carbonization Wet oxidation Melting Pasteurization Hazards agement of energy and secondary resources General Drying Hydrolysis Incineration
Oper 8.1 8.2 8.3 8.4 8.4.1 8.4.2 8.4.3 8.5 8.6 8.7 8.8 8.9 8.10 8.11 8.12 Mana 9.1 9.2 9.3 9.4	General Drying Hydrolysis Incineration General Fluidized bed furnace Multiple hearth furnace Pyrolysis Gasification Thermolysis Carbonization Wet oxidation Melting Pasteurization Hazards agement of energy and secondary resources General Drying Hydrolysis
Oper 8.1 8.2 8.3 8.4 8.4.1 8.4.2 8.4.3 8.5 8.6 8.7 8.8 8.9 8.10 8.11 8.12 Mana 9.1 9.2 9.3 9.4 9.5	General Drying Hydrolysis Incineration General Fluidized bed furnace Multiple hearth furnace Pyrolysis Gasification Thermolysis Carbonization Wet oxidation Melting Pasteurization Hazards agement of energy and secondary resources General Drying Hydrolysis Incineration Pyrolysis Gasification Pyrolysis Gasification
Oper 8.1 8.2 8.3 8.4 8.4.1 8.4.2 8.4.3 8.5 8.6 8.7 8.8 8.9 8.10 8.11 8.12 Mana 9.1 9.2 9.3 9.4 9.5 9.6 9.7	General Drying Hydrolysis Incineration General Fluidized bed furnace Multiple hearth furnace Pyrolysis Gasification Thermolysis Carbonization Wet oxidation Melting Pasteurization Hazards agement of energy and secondary resources General Drying Hydrolysis Incineration Pyrolysis Gasification Thermolysis Gasification Thermolysis
Oper 8.1 8.2 8.3 8.4 8.4.1 8.4.2 8.4.3 8.5 8.6 8.7 8.8 8.9 8.10 8.11 8.12 Mana 9.1 9.2 9.3 9.4 9.5 9.6 9.7 9.8	General Drying Hydrolysis Incineration General Fluidized bed furnace Multiple hearth furnace Pyrolysis Gasification Thermolysis Carbonization Wet oxidation Melting Pasteurization Hazards agement of energy and secondary resources General Drying Hydrolysis Incineration Pyrolysis Gasification Thermolysis Carbonization
Oper 8.1 8.2 8.3 8.4 8.4.1 8.4.2 8.4.3 8.5 8.6 8.7 8.8 8.9 8.10 8.11 8.12 Mana 9.1 9.2 9.3 9.4 9.5 9.6 9.7 9.8 9.9	General Drying Hydrolysis Incineration General Fluidized bed furnace Multiple hearth furnace Pyrolysis Gasification Thermolysis Carbonization Wet oxidation Melting Pasteurization Hazards agement of energy and secondary resources General Drying Hydrolysis Incineration Pyrolysis Gasification Thermolysis Carbonization Wet oxidation Wet oxidation
Oper 8.1 8.2 8.3 8.4 8.4.1 8.4.2 8.4.3 8.5 8.6 8.7 8.8 8.9 8.10 8.11 8.12 Mana 9.1 9.2 9.3 9.4 9.5 9.6 9.7 9.8 9.9 9.10	General Drying Hydrolysis Incineration General Fluidized bed furnace Multiple hearth furnace Pyrolysis Gasification Thermolysis Carbonization Wet oxidation Melting Pasteurization Hazards agement of energy and secondary resources General Drying Hydrolysis Incineration Pyrolysis Gasification Thermolysis Carbonization Wet oxidation Melting Original Hydrolysis Incineration Pyrolysis Gasification Thermolysis Carbonization Wet oxidation Wet oxidation Melting
Oper 8.1 8.2 8.3 8.4 8.4.1 8.4.2 8.4.3 8.5 8.6 8.7 8.8 8.9 8.10 8.11 8.12 Mana 9.1 9.2 9.3 9.4 9.5 9.6 9.7 9.8 9.9	General Drying Hydrolysis Incineration General Fluidized bed furnace Multiple hearth furnace Pyrolysis Gasification Thermolysis Carbonization Wet oxidation Melting Pasteurization Hazards agement of energy and secondary resources General Drying Hydrolysis Incineration Pyrolysis Gasification Thermolysis Carbonization Wet oxidation Wet oxidation

10	Management of residues		gement of residues
	10.1		General
	10.2		Flue gas
	10.2	.1	Characteristics and parameters
	10.2	.2	Equipment
	10.3		Ashes
	10.3	.1	Composition/parameters
	10.3	.2	Processes and equipment
	10.4		Wastewater
11 Decommissioning of installations		Decon	nmissioning of installations
	11.1		General
	11.2		Specific considerations
12		Co-ma	anagement with other organic wastes
	12.1		General
	12.2		Specific considerations
	12.3		Additional storage and transport aspects
	12.3	.1	General
	12.3	.2	Storage
	12.3	.3	Transport
13		Asses	sment of sustainability
	13.1		General
	13.2		Environmental aspects
	13.3		Economical aspects
	13.4		Social aspects
Annex	Α	(inforn	mative) Calorific values calculations
Annex	В	(inforn	native) Various systems to input sludge into a household waste incineration plant
	B.1		General
	B.2		Sludge whose DM content < 35 %
	B.3		Sludge whose dryness is > 65 %
	B.4		Sludge whose DM content is between 35 % and 65 %
	B.5		Drying the sludge in the household waste incineration plant
Annex	C	(inforn	native) Case studies
	C.1		Incineration
	C.1.	1	Pressurized fluidized bed incineration system
	C.1.	1.1	Background and results
	C.1.		Description
	C.1.		Sewage Sludge Fluid Bed Incineration with co-Generation
	C.1.		Background and results
	C.1.		Description
	C.1.		Multiple layer burning incineration system
	C.1.		Background and results
	C.1.		Description
	C.1.4		Advanced two-stage incinerator (circulating fluidized bed)
	C.1.4		Background and results
	C.1.4		Description Source studies FRE white binary neural reportion system
	C.1.		Sewage sludge FBF plus binary power generation system
	C.1.		Background and results
			Description Stan grate furnace with steem never generation
	C.1.0		Step grate furnace with steam power generation Background and results
	C.1.0		Description
	C.1.		Steam power generation system combining advanced dehydrator and the grate furnace
	C.1.		Background and results
	C.1.		Description
	C.2		Gasification (sewage sludge gasification power-generation system)
	C.2.	1	Background and results
	C.2.		Description

C.3	Carbonization
C.3.1	Sludge carbonization (sludge to bio charcoal fuel)
C.3.1.1	Background and results
C.3.1.2	Description
C.3.2	Sewage sludge fluidized bed carbonization system
C.3.2.1	Background and results
C.3.2.2	Description
C.4	Drying
C.4.1	Low energy sludge drying system
C.4.1.1	Background and results
C.4.1.2	Description
C.4.2	Solar drying
C.4.2.1	Background and results
C.4.2.2	Description

Annex D (informative) Regulatory aspects

Page count: 90