

ISO 20848-3:2006-09 (E)

Packaging - Plastics drums - Part 3: Plug/bung closure systems for plastics drums with a nominal capacity of 113,6 l to 220 l

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Requirements	2
4.1	Dimensions	2
4.2	Gaskets	2
4.3	Closure torque	2
4.4	Material identification symbol	2
4.5	Materials	3
4.6	Thread	3
4.7	Plug/bung	3
4.8	Vented plug/bung	3
4.9	Finish	3
	Annex A (normative) Plug/bung closure system BCS 70 × 6	4
	Annex B (normative) Plug/bung closure system BCS 56 × 4	6
	Annex C (normative) Plug/bung closure system BCS 38 × 6	11
	Annex D (normative) Plug/bung closure system BCS 24 × 4	13
	Annex E (normative) Plug/bung closure system BCS G2 × 5	15
	Annex F (normative) Plug/bung closure system BCS G2 × 11,5	17
	Annex G (normative) Plug/bung closure system BCS G3/4 × 14	19
	Annex H (normative) International material code symbols	21
	Bibliography	23