

# DIN EN ISO 20848-3:2019-06 (E)

## Packaging - Plastics drums - Part 3: Plug bung closure systems for plastics drums with a nominal capacity of 113,6 l to 220 l (ISO 20848-3:2018)

---

<b>Contents</b>		<b>Page</b>
<b>European foreword</b> .....		<b>3</b>
<b>Foreword</b> .....		<b>4</b>
<b>Introduction</b> .....		<b>5</b>
<b>1</b>	<b>Scope</b> .....	<b>6</b>
<b>2</b>	<b>Normative references</b> .....	<b>6</b>
<b>3</b>	<b>Terms and definitions</b> .....	<b>6</b>
<b>4</b>	<b>Requirements</b> .....	<b>7</b>
4.1	Dimensions .....	7
4.2	Gaskets .....	7
4.3	Closure torque .....	7
4.4	Material identification symbol .....	7
4.5	Materials .....	7
4.6	Thread .....	8
4.7	Plug/bung .....	8
4.8	Vented plug/bung .....	8
4.9	Finish .....	8
<b>Annex A (normative) Plug/bung closure system BCS 70 × 6</b> .....		<b>9</b>
<b>Annex B (normative) Plug/bung closure system BCS 56 × 4</b> .....		<b>11</b>
<b>Annex C (normative) Plug/bung closure system BCS 38 × 6</b> .....		<b>16</b>
<b>Annex D (normative) Plug/bung closure system BCS G2 × 5</b> .....		<b>18</b>
<b>Annex E (normative) Plug/bung closure system BCS G2 × 11,5</b> .....		<b>20</b>
<b>Annex F (normative) Plug/bung closure system BCS G3/4 × 14</b> .....		<b>22</b>
<b>Annex G (normative) International material code symbols</b> .....		<b>24</b>
<b>Bibliography</b> .....		<b>26</b>