DIN EN ISO 8611-2:2016-08 (E)

Pallets for materials handling - Flat pallets - Part 2: Performance requirements and selection of t ests (ISO 8611-2:2011 + Amd 1:2016) (includes Amendment A1:2016)

Contents

Page

Foreword ... 3

[A1] European foreword [A1] ... 4

Introduction ... 5

1 Scope ... 7

2 Normative references ... 7

3 Terms and definitions ... 7

4 Test conditions ... 9
4.1 General ... 9
4.2 Wooden pallets ... 9
4.3 Metal pallets ... 9
4.4 Plastic pallets ... 9
4.5 Paper pallets ... 9
4.6 Wood-based composite pallets ... 10

5 Number of replicates ... 10

6 Performance requirements ... 10

7 Selection of the tests ... 15
7.1 Intended use ... 15
7.2 Handling of goods with racking and stacking ... 16
7.3 Handling of goods with stacking without racking ... 16
7.4 Handling of goods without racking or stacking ... 16
7.5 Special applications ... 16
7.5.1 General ... 16
7.5.2 Automatic handling or conveyors ... 16
7.5.3 Lifting with slings ... 16
7.5.4 Resistance to impact ... 16
7.5.5 Friction tests ... 16

8 Test load — Nominal load ... 16
8.1 Strength tests ... 16
8.2 Ultimate load, *U* ... 17
8.3 Stiffness tests ... 17
8.4 Nominal load ... 17

9 Duration for static stiffness tests ... 17

10 Number of impacts for dynamic tests ... 18

11 Test report ... 18

Annex A (informative) **Plots of typical force versus deformation from pallet tests showing the deformation of ultimate load, *U*** ... 19

Bibliography ... 21

7.4 Handling of goods without racking or stacking 16
7.5 Special applications 16
7.5.1 General 16
7.5.2 Automatic handling or conveyors 16
7.5.3 Lifting with slings 16
7.5.4 Resistance to impact 16
7.5.5 Friction tests 16

8 Test load -- Nominal load 16
8.1 Strength tests 16
8.2 Ultimate load, U 17
8.3 Stiffness tests 17
8.4 Nominal load 17

9 Duration for static stiffness tests 17

10 Number of impacts for dynamic tests 18

11 Test report 18

(informative) Plots of typical force versus deformation from pallet tests showingAnnex A the deformation of ultimate load, U 19

Bibliography 21