

ISO 13106:2014-05 (E)

Plastics - Blow-moulded polypropylene containers for packaging of liquid foodstuffs

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Raw material	3
5	Container capacity	4
6	Container mass	4
7	Tolerance on dimensions	4
7.1	General	4
7.2	Wall thickness	4
7.3	Overall height (OH)	4
7.4	Diameter (D)	4
7.5	Neck height (H)	4
7.6	External neck diameter (E)	5
7.7	Internal neck diameter (I)	5
7.8	Thread diameter (T)	5
7.9	Neck ovality	5
8	Performance requirements	5
8.1	General	5
8.2	Closure leakage test	5
8.3	Drop impact resistance test	5
8.4	Stack load test	5
8.5	Leakage test	5
8.6	Ink adhesion test	6
8.7	Compatibility test	6
9	Statutory marking	6
10	Sampling and criterion for conformity	6
10.1	Sampling criterion	6
10.2	Number of tests and criteria for conformity	6
Annex A (normative)	Container and neck finish descriptions	8
Annex B (normative)	Determination of brimful capacity	9
Annex C (normative)	Measurement of container wall thickness	10
Annex D (normative)	Measurement of container overall height	11
Annex E (normative)	Measurement of diameter for round container	12
Annex F (normative)	Measurement of neck height	13

Annex G (normative) Measurement of neck and thread diameters and neck ovality	14
Annex H (normative) Drop impact resistance test	15
Annex I (normative) Stack load test	16
Annex J (normative) Leakage test	17
Annex K (normative) Ink adhesion test for printed containers	18