

# ISO 23560:2008-10 (E)

## Woven polypropylene sacks for bulk packaging of foodstuffs

---

<b>Contents</b>		<b>Page</b>
Foreword .....		iv
Introduction .....		v
1	Scope .....	1
2	Normative references .....	1
3	Terms and definitions .....	1
4	Manufacture .....	1
4.1	Raw materials .....	1
4.2	Fabric .....	2
5	Sack .....	2
6	Liner .....	3
7	Requirements .....	3
7.1	Conditioning and test conditions .....	3
7.2	Construction parameters .....	3
7.3	UV resistance .....	3
7.4	Mass of the bale .....	3
7.5	Drop testing .....	3
8	Food compatibility .....	3
9	Marking and packaging .....	3
9.1	Marking on sacks .....	3
9.2	Packaging .....	3
9.3	Marking on bales .....	4
10	Sampling and criteria for conformity .....	4
10.1	Sampling .....	4
10.2	Criteria for conformity .....	4
Annex A (normative) Method of calculation of the mass of a sack .....		6
Annex B (normative) Breaking strength of fabric and bottom seam .....		7
Annex C (normative) Drop testing .....		8
Bibliography .....		9