

ISO/TS 22002-4:2013-12 (E)

Prerequisite programmes on food safety - Part 4: Food packaging manufacturing

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Generic PRPs	4
4.1	Establishment	4
4.2	Layout and workspace	4
4.3	Utilities	6
4.4	Waste disposal	7
4.5	Equipment suitability, cleaning and maintenance	7
4.6	Management of purchased materials and services	8
4.7	Measures for prevention of contamination	9
4.8	Cleaning	10
4.9	Pest control	11
4.10	Personnel hygiene and facilities	12
4.11	Rework	14
4.12	Withdrawal procedures	14
4.13	Storage and transport	14
4.14	Food packaging information and customer communication	15
4.15	Food defence and bioterrorism	15
	Annex A (informative) Comparison of food packaging design and development relevant items	16
	Bibliography	17