

DIN EN ISO 3611:2024-09 (E)

Geometrical product specifications (GPS) - Dimensional measuring equipment - Design and metrological characteristics of micrometers for external measurements (ISO 3611:2023)

| Contents | Page |
|--|-------------|
| European foreword | 3 |
| Foreword | 4 |
| Introduction | 5 |
| 1 Scope | 6 |
| 2 Normative references | 6 |
| 3 Terms and definitions | 6 |
| 4 Design characteristics | 7 |
| 4.1 General design and nomenclature | 7 |
| 4.2 Dimensions | 8 |
| 4.3 Types of indicating device | 8 |
| 4.3.1 General | 8 |
| 4.3.2 Analogue indicating devices | 8 |
| 4.3.3 Digital indicating devices | 9 |
| 4.4 Frame | 10 |
| 4.5 Measuring force limiting device | 10 |
| 5 Metrological characteristics | 10 |
| 5.1 General | 10 |
| 5.2 Rated operating conditions | 10 |
| 5.3 Reference point | 10 |
| 5.4 Test methods | 10 |
| 5.5 Length measurement error, E (limited by E_{MPE}) | 11 |
| 5.5.1 General | 11 |
| 5.5.2 Test point selection | 11 |
| 5.6 Variation in length measurement error, V (limited by V_{MPE}) | 11 |
| 5.6.1 General | 11 |
| 5.6.2 Number of tests | 12 |
| 5.6.3 Testing with optical parallels | 12 |
| 5.7 Measuring forces | 12 |
| 5.8 Specifications | 12 |
| 5.8.1 General | 12 |
| 5.8.2 Classification system | 12 |
| 6 Determination of conformity to specifications | 15 |
| 6.1 General | 15 |
| 6.2 Measurement uncertainty | 15 |
| 6.3 Decision rule | 15 |
| 7 Marking | 15 |
| Annex A (informative) Calibration guidelines for metrological characteristics | 16 |
| Annex B (informative) Notes on use | 17 |
| Annex C (informative) Relation to the GPS matrix model | 18 |
| Bibliography | 19 |