

DIN EN ISO 8062-3:2023-05 (E)

Geometrical product specifications (GPS) - Dimensional and geometrical tolerances for moulded parts - Part 3: General dimensional and geometrical tolerances and machining allowances for castings using \pm tolerances for indicated dimensions (ISO 8062-3:2023)

| Contents | Page |
|---|-------------|
| European foreword | 3 |
| Foreword | 4 |
| Introduction | 6 |
| 1 Scope | 7 |
| 2 Normative references | 7 |
| 3 Terms and definitions | 8 |
| 4 Abbreviated terms | 9 |
| 5 Taper | 9 |
| 6 Draft angles (taper) | 10 |
| 7 Tolerance grades | 13 |
| 7.1 General | 13 |
| 7.2 Dimensional casting tolerance grades (DCTG) | 13 |
| 7.3 Geometrical casting tolerance grades (GCTG) | 15 |
| 7.3.1 General | 15 |
| 7.3.2 Nominal dimensions | 15 |
| 7.3.3 Datums | 15 |
| 8 Surface mismatch (SMI) | 18 |
| 9 Wall thickness | 18 |
| 10 Required machining allowances (RMA) | 18 |
| 10.1 General | 18 |
| 10.2 Required machining allowance grades (RMAG) | 19 |
| 11 Indication on drawings | 19 |
| 11.1 Indication of general DCTs | 19 |
| 11.2 Indication of machining allowances | 20 |
| 11.3 Indication of geometrical casting tolerances (GCTs) | 20 |
| 12 Rejection | 21 |
| Annex A (informative) Dimensional and geometrical tolerances for castings | 22 |
| Annex B (informative) Required machining allowance grades (RMAG) | 25 |
| Annex C (informative) Concept of general tolerancing of characteristics | 26 |
| Annex D (informative) Datums for general geometrical tolerances | 28 |
| Annex E (informative) Application of general geometrical tolerances for castings | 32 |
| Annex F (informative) Relation to the GPS matrix model | 39 |
| Bibliography | 40 |