

ISO 8062-3:2023-02 (E)

Geometrical product specifications (GPS) - Dimensional and geometrical tolerances for moulded parts - Part 3: General dimensional and geometrical tolerances and machining allowances for castings using \pm tolerances for indicated dimensions

| Contents | Page |
|---|-------------|
| Foreword..... | iv |
| Introduction..... | vi |
| 1 Scope | 1 |
| 2 Normative references | 1 |
| 3 Terms and definitions | 2 |
| 4 Abbreviated terms | 3 |
| 5 Taper | 3 |
| 6 Draft angles (taper) | 4 |
| 7 Tolerance grades | 7 |
| 7.1 General..... | 7 |
| 7.2 Dimensional casting tolerance grades (DCTG)..... | 7 |
| 7.3 Geometrical casting tolerance grades (GCTG)..... | 9 |
| 7.3.1 General..... | 9 |
| 7.3.2 Nominal dimensions..... | 9 |
| 7.3.3 Datums..... | 9 |
| 8 Surface mismatch (SMI) | 12 |
| 9 Wall thickness | 12 |
| 10 Required machining allowances (RMA) | 12 |
| 10.1 General..... | 12 |
| 10.2 Required machining allowance grades (RMAG)..... | 13 |
| 11 Indication on drawings | 13 |
| 11.1 Indication of general DCTs..... | 13 |
| 11.2 Indication of machining allowances..... | 14 |
| 11.3 Indication of geometrical casting tolerances (GCTs)..... | 14 |
| 12 Rejection | 15 |
| Annex A (informative) Dimensional and geometrical tolerances for castings | 16 |
| Annex B (informative) Required machining allowance grades (RMAG) | 19 |
| Annex C (informative) Concept of general tolerancing of characteristics | 20 |
| Annex D (informative) Datums for general geometrical tolerances | 22 |
| Annex E (informative) Application of general geometrical tolerances for castings | 26 |
| Annex F (informative) Relation to the GPS matrix model | 33 |
| Bibliography | 34 |