

ISO 5167-3:2022-10 (E)

Measurement of fluid flow by means of pressure differential devices inserted in circular cross-section conduits running full - Part 3: Nozzles and Venturi nozzles

| Contents | | Page |
|--------------------|---------------------------------------------------------------|-------------|
| Foreword | | v |
| Introduction | | vi |
| 1 | Scope | 1 |
| 2 | Normative references | 1 |
| 3 | Terms and definitions | 2 |
| 4 | Principles of the method of measurement and computation | 2 |
| 5 | Nozzles and Venturi nozzles | 3 |
| 5.1 | ISA 1932 nozzle | 3 |
| 5.1.1 | General shape | 3 |
| 5.1.2 | Nozzle profile | 3 |
| 5.1.3 | Downstream face | 5 |
| 5.1.4 | Material and manufacture | 5 |
| 5.1.5 | Pressure tapplings | 5 |
| 5.1.6 | Coefficients of ISA 1932 nozzles | 7 |
| 5.1.7 | Uncertainties | 8 |
| 5.1.8 | Pressure loss, | 8 |
| 5.2 | Long radius nozzles | 9 |
| 5.2.1 | General | 9 |
| 5.2.2 | Profile of high-ratio nozzle | 9 |
| 5.2.3 | Profile of low-ratio nozzle | 11 |
| 5.2.4 | Material and manufacture | 12 |
| 5.2.5 | Pressure tapplings | 12 |
| 5.2.6 | Coefficients of long radius nozzles | 12 |
| 5.2.7 | Uncertainties | 13 |
| 5.2.8 | Pressure loss, | 13 |
| 5.3 | Throat-tapped nozzles | 13 |
| 5.3.1 | General | 13 |
| 5.3.2 | Profile of throat-tapped nozzle | 14 |
| 5.3.3 | Material and manufacturing | 15 |
| 5.3.4 | Pressure tapplings | 15 |
| 5.3.5 | Coefficients | 16 |
| 5.3.6 | Uncertainties | 16 |
| 5.3.7 | Calibration and extrapolation | 17 |
| 5.3.8 | Pressure Loss | 17 |
| 5.4 | Venturi nozzles | 18 |
| 5.4.1 | General shape | 18 |
| 5.4.2 | Material and manufacture | 20 |
| 5.4.3 | Pressure tapplings | 20 |
| 5.4.4 | Coefficients | 21 |
| 5.4.5 | Uncertainties | 22 |
| 5.4.6 | Pressure loss | 22 |
| 6 | Installation requirements | 23 |
| 6.1 | General | 23 |

| | | |
|-------|-------------------------------------------------------------------------------------------------------------------------|----|
| 6.2 | Minimum upstream and downstream straight lengths for installation between various fittings and the primary device | 23 |
| 6.3 | Flow conditioners | 29 |
| 6.4 | Circularity and cylindricality of the pipe | 29 |
| 6.5 | Location of primary device and carrier rings | 30 |
| 6.6 | Method of fixing and gaskets | 31 |
| 7 | Flow calibration of nozzles | 31 |
| 7.1 | General | 31 |
| 7.2 | Test facility | 32 |
| 7.3 | Meter installation | 32 |
| 7.4 | Design of the test programme | 32 |
| 7.5 | Reporting the calibration results | 32 |
| 7.6 | Uncertainty analysis of the calibration | 32 |
| 7.6.1 | General | 32 |
| 7.6.2 | Uncertainty of the test facility | 33 |
| 7.6.3 | Uncertainty of the nozzle | 33 |
| | Annex A (informative) Tables of discharge coefficients and expansibility [expansion] factors | 34 |
| | Annex B (informative) Akashi type (Mitsubishi type) flow conditioner | 41 |
| | Bibliography | 42 |