DIN EN ISO 9300:2023-11 (E)

Measurement of gas flow by means of critical flow nozzles (ISO 9300:2022)

Contents

Page

European foreword 4

Foreword 5

1 Scope 7

2 Normative references 7

3 Terms and definitions 7
3.1 Pressure 7
3.2 Temperature 8
3.3 Nozzle 8
3.4 Flow 9
3.5 Flow rate 10
3.6 Gas 11

4 Symbols and abbreviations 12

5 Basic equations 15
5.1 Gas behaviour 15
5.1.1 Isentropic process 15
5.1.2 State equation 15
5.2 Isentropic flow of a perfect gas 15
5.2.1 Flowing area 15
5.2.2 Static pressure 15
5.2.3 Static temperature 16
5.3 Theoretical variables at the critical point 16
5.3.1 General 16
5.3.2 Critical pressure 16
5.3.3 Critical temperature 16
5.3.4 Critical density 16
5.3.5 Critical velocity 16
5.4 Theoretical mass flow rates 16
5.4.1 General 16
5.4.2 Theoretical mass flow rate of a perfect gas 16
5.4.3 Theoretical mass flow rate of real gas 17
5.5 Mass flow rate 17

6 General requirements 17

7 Applications for which the method is suitable 18

8 CFN 18
8.1 General requirements for both the standard CFN types 18
8.1.1 General 18
8.1.2 Materials 18
8.1.3 Contraction and throat 19
8.1.4 Diffuser 19
8.2 Requirements for each standard types of CFN 20
8.2.1 Standard CFNs .....
8.2.2 Toroidal-throat CFN 21
8.2.3 Cylindrical-throat CFN 22

9 Installation requirements 24
9.1 General requirements for both the standard configurations 24

9.1.1 Standard configurations 24
9.1.2 Upstream pressure tapping 24
9.1.3 Downstream pressure tapping 25
9.1.4 Temperature measurement 25
9.1.5 Density measurement 26
9.1.6 Drain hole 26
9.1.7 Downstream condition 26
9.2 Pipe configuration 27
9.2.1 General 27
9.2.2 Upstream pipe 27
9.2.3 Pressure measurement 28
9.2.4 Temperature measurement 28
9.3 Chamber configuration 29
9.3.1 General 29
9.3.2 Upstream chamber 29
9.3.3 Pressure measurement 29
9.3.4 Temperature measurement 29
9.3.5 Back-pressure ratio 29

10 Calculations 29
10.1 General 29
10.2 Calculation of mass flow rate, qm 29
10.3 Calculation of discharge coefficient, Cd 30
10.4 Calculation of critical flow function, C* or C*D 31
10.5 Conversion of measured pressure into stagnation pressure 31
10.6 Conversion of measured temperature into stagnation temperature 31
10.7 Calculation of viscosity 31

11 Estimation of critical back-pressure ratio 32
11.1 For a traditional diffuser at Reynolds numbers higher than 2 × 105 32
11.2 For any diffuser at low Reynolds numbers 33
11.3 For CFNs without diffuser or with very short diffuser 34

12 Uncertainties in the measurement of flow rate 34
12.1 General 34
12.2 Practical computation of uncertainty 35
12.3 Correlated uncertainty components 36

(informative) Discharge coefficient values 38

(informative) Critical flow function 40

(informative) Critical flow function values -- Pure gases and air 43

(informative) Computation of critical mass flux for critical flow nozzles with high nozzle throat to upstream pipe diameter ratio, > 0,25 68

(informative) Diameter correction method 72

(informative) Adjustment of discharge coefficient curve on a data set 77

(informative) Discharge coefficient 85

(informative) Critical back pressure ratio 90

(informative) Viscosity values - Pure gases and air 98

(informative) Supplement 114

Bibliography 123