

DIN EN ISO 5167-2:2023-08 (E)

Measurement of fluid flow by means of pressure differential devices inserted in circular cross-section conduits running full - Part 2: Orifice plates (ISO 5167-2:2022)

Contents	Page
European foreword	4
Foreword.....	5
Introduction.....	6
1 Scope	7
2 Normative references	7
3 Terms, definitions and symbols	7
4 Principles of the method of measurement and computation	8
5 Orifice plates	8
5.1 Description.....	8
5.1.1 General.....	8
5.1.2 General shape.....	8
5.1.3 Upstream face A.....	9
5.1.4 Downstream face B.....	10
5.1.5 Thicknesses <i>E</i> and <i>e</i>	10
5.1.6 Angle of bevel, α	11
5.1.7 Edges G, H and I.....	11
5.1.8 Diameter of orifice, <i>d</i>	11
5.1.9 Bidirectional plates.....	12
5.1.10 Material and manufacture.....	12
5.2 Pressure tapplings.....	12
5.2.1 General.....	12
5.2.2 Orifice plate with <i>D</i> and <i>D</i> /2 tapplings or flange tapplings.....	12
5.2.3 Orifice plate with corner tapplings.....	14
5.3 Coefficients and corresponding uncertainties of orifice plates.....	17
5.3.1 Limits of use.....	17
5.3.2 Coefficients.....	18
5.3.3 Uncertainties.....	19
5.4 Pressure loss, $\Delta\overline{w}$	20
6 Installation requirements	21
6.1 General.....	21
6.2 Minimum upstream and downstream straight lengths for installation between various fittings and the orifice plate.....	22
6.3 Flow conditioners.....	27
6.3.1 General.....	27
6.3.2 19-tube bundle flow straightener (1998).....	27
6.3.3 The Zanker flow conditioner plate.....	33
6.4 Circularity and cylindricality of the pipe.....	34
6.5 Location of orifice plate and carrier rings.....	35
6.6 Method of fixing and gaskets.....	36
7 Flow calibration of orifice meters	36
7.1 General.....	36
7.2 Test facility.....	37
7.3 Meter installation.....	37

7.4	Design of the test programme	37
7.5	Reporting the calibration results	37
7.6	Uncertainty analysis of the calibration	38
7.6.1	General	38
7.6.2	Uncertainty of the test facility	38
7.6.3	Uncertainty of the orifice meter	38
Annex A (informative) Tables of discharge coefficients and expansibility [expansion] factors		39
Annex B (informative) Flow conditioners		53
Bibliography		58