

ISO 21920-2:2021-12 (E)

Geometrical product specifications (GPS) - Surface texture: Profile - Part 2: Terms, definitions and surface texture parameters

Contents		Page
	Foreword	v
	Introduction	vi
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
	3.1 General terms.....	1
	3.2 Geometrical parameter terms.....	10
	3.3 Geometrical feature terms.....	14
4	Field parameters	22
	4.1 General.....	22
	4.2 Height parameters.....	22
	4.2.1 General.....	22
	4.2.2 Arithmetic mean height.....	22
	4.2.3 Root mean square height.....	22
	4.2.4 Skewness.....	22
	4.2.5 Kurtosis.....	22
	4.2.6 Total height.....	23
	4.2.7 Maximum height per section.....	23
	4.3 Spatial parameters.....	24
	4.3.1 General.....	24
	4.3.2 Autocorrelation length.....	24
	4.3.3 Dominant spatial wavelength.....	24
	4.4 Hybrid parameters.....	25
	4.4.1 General.....	25
	4.4.2 Root mean square gradient.....	25
	4.4.3 Arithmetic mean of absolute gradient.....	25
	4.4.4 Maximum absolute gradient.....	25
	4.4.5 Developed length.....	25
	4.4.6 Developed length ratio.....	26
	4.5 Material ratio functions and related parameters.....	26
	4.5.1 Material ratio functions.....	26
	4.5.2 Material ratio parameters.....	31
	4.5.3 Parameters for stratified surfaces using the material ratio curve.....	33
	4.5.4 Parameters for stratified surfaces using the material probability curve.....	35
	4.5.5 Volume parameters.....	36
5	Feature parameters	38
	5.1 Parameters based on peak heights and pit depths.....	38
	5.1.1 General.....	38
	5.1.2 Maximum peak height.....	39
	5.1.3 Mean peak height.....	39
	5.1.4 Maximum pit depth.....	39
	5.1.5 Mean pit depth.....	40
	5.1.6 Maximum height.....	40
	5.2 Parameters based on profile elements.....	40
	5.2.1 General.....	40

5.2.2	Mean profile element spacing	42
5.2.3	Maximum profile element spacing	42
5.2.4	Standard deviation of profile element spacings	42
5.2.5	Mean profile element height	42
5.2.6	Maximum profile element height	42
5.2.7	Standard deviation of profile element heights	42
5.2.8	Peak count parameter	43
5.3	Parameters based on feature characterization	43
5.3.1	General	43
5.3.2	Named feature parameters	43
Annex A (informative) Determination of the first and second derivative		45
Annex B (informative) Determination of the local curvature		48
Annex C (normative) Determination of the material ratio curve		49
Annex D (normative) Determination of profile parameters for stratified surfaces		50
Annex E (normative) Crossing-the-line segmentation to determine profile elements		59
Annex F (normative) Feature characterization		65
Annex G (informative) Summary of profile surface texture parameters and functions		69
Annex H (informative) Specification analysis workflow		72
Annex I (informative) Changes to previous ISO profile documents		74
Annex J (informative) Overview of profile and areal standards in the GPS matrix model		75
Annex K (informative) Relation to the GPS matrix model		76
Bibliography		77