

ISO 5436-1:2000-03 (E)

Geometrical Product Specifications (GPS) - Surface texture: Profile method; Measurement standards - Part 1: Material measures

Contents		Page
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Design requirements	2
4.1	Material	2
4.2	Size of measurement standard	2
5	Types, purposes and metrological characteristics of measurement standards	2
5.1	General	2
5.2	Type A -- Depth measurement standard	2
5.3	Type B -- Tip condition measurement standard	3
5.4	Type C -- Spacing measurement standard	3
5.5	Type D -- Roughness measurement standard	3
5.6	Type E -- Profile coordinate measurement standard	4
6	Measurement standard requirements	4
6.1	Type A -- Depth measurement standard	4
6.2	Type B -- Tip condition measurement standard	5
6.3	Type C -- Spacing measurement standard	6
6.4	Type D -- Roughness measurement standard	7
6.5	Type E -- Profile coordinate measurement standard	8
7	Definition of the measurands for the measurement standards	9
7.1	Type A1	9
7.2	Type A2	10
7.3	Type B2	10
7.4	Type B3	10
7.5	Types C1 to C4, and D	11
7.6	Type E1	11
7.7	Type E2	11
8	Measurement standard certificate	12
	Annex A (informative) Relation to the GPS matrix model	13
	Bibliography	14