

DIN EN ISO 129-1:2020-02 (E)

Technical product documentation (TPD) - Presentation of dimensions and tolerances - Part 1: General principles (ISO 129-1:2018)

| Contents | Page |
|---|-------------|
| European foreword..... | 4 |
| Foreword..... | 5 |
| Introduction..... | 6 |
| 1 Scope | 7 |
| 2 Normative references | 7 |
| 3 Terms and definitions | 8 |
| 4 Presentation of dimensions | 9 |
| 4.1 Presentation rules..... | 9 |
| 4.1.1 Dimensions..... | 9 |
| 4.1.2 Repeated dimensions..... | 9 |
| 4.1.3 Out of scale dimensions..... | 9 |
| 4.1.4 Auxiliary dimensions..... | 9 |
| 4.1.5 Theoretically exact dimensions..... | 9 |
| 4.1.6 Symmetrical dimensions..... | 10 |
| 4.1.7 Characters and presentation..... | 10 |
| 4.2 Positioning of dimensions..... | 10 |
| 4.3 Units of dimensions..... | 12 |
| 5 Elements of dimensioning — Usage | 12 |
| 5.1 General..... | 12 |
| 5.2 Property indicators..... | 13 |
| 5.3 Dimension line..... | 14 |
| 5.4 Terminators and origin presentation..... | 17 |
| 5.4.1 Terminators..... | 17 |
| 5.4.2 Origin presentation..... | 18 |
| 5.5 Extension line..... | 19 |
| 5.6 Leader line..... | 23 |
| 5.7 Dimensional values..... | 23 |
| 5.7.1 Presentation..... | 23 |
| 5.7.2 Placement of dimensional values and symbols..... | 23 |
| 5.7.3 Special placement of dimensional values and symbols..... | 25 |
| 5.8 Alpha numerical characters and symbols representing dimensional values..... | 26 |
| 5.8.1 Alpha numerical characters representing dimensional values..... | 26 |
| 5.8.2 Symbols added to dimensional values..... | 27 |
| 5.9 Tabular dimensioning..... | 27 |
| 5.10 Complementary indication..... | 28 |
| 6 Presentation of dimensional tolerances | 28 |
| 6.1 General..... | 28 |
| 6.2 Limit deviations..... | 28 |
| 6.3 Limit dimensioning..... | 30 |
| 7 Presentation of special dimensions | 30 |
| 7.1 Arrangement of graphical and letter symbols with dimensional values..... | 30 |
| 7.2 Diameters..... | 32 |
| 7.3 Radii..... | 32 |

| | | |
|----------|---|-----------|
| 7.3.1 | General..... | 32 |
| 7.3.2 | Dimension location of radius centre..... | 33 |
| 7.3.3 | Semicircle features..... | 34 |
| 7.3.4 | Combined radii presentation..... | 34 |
| 7.4 | Spheres..... | 35 |
| 7.5 | Between..... | 35 |
| 7.6 | Arcs, chords and angles..... | 36 |
| 7.7 | Squares..... | 38 |
| 7.8 | Equally spaced and repeated features..... | 39 |
| 7.8.1 | Equally spaced features..... | 39 |
| 7.8.2 | Repeated features..... | 41 |
| 7.8.3 | Tabulated repeated features..... | 42 |
| 7.9 | Symmetrical workpieces and views..... | 43 |
| 7.10 | Presentation of levels..... | 45 |
| 7.11 | Dimensions of out-of-scale represented features..... | 46 |
| 7.12 | Auxiliary dimensions..... | 46 |
| 7.13 | Theoretical exact dimensions..... | 46 |
| 7.14 | Dimensioning of curved features..... | 46 |
| 7.14.1 | Curved features defined by radii..... | 46 |
| 7.14.2 | Curved features defined by coordinate dimensions..... | 47 |
| 7.15 | Dimensioning of developed views..... | 49 |
| 7.16 | Dimensioning of thin parts..... | 49 |
| 7.16.1 | Thickness indication..... | 49 |
| 7.16.2 | Surface indication..... | 50 |
| 7.17 | Dimensioning of restricted areas..... | 51 |
| 7.17.1 | General Rules..... | 51 |
| 7.17.2 | Dimensioning of restricted areas on surfaces of revolution..... | 51 |
| 7.17.3 | Dimensioning of restricted areas on other than surfaces of revolution..... | 52 |
| 8 | Arrangements of dimensions..... | 53 |
| 8.1 | General..... | 53 |
| 8.2 | Chain dimensioning..... | 53 |
| 8.3 | Parallel dimensioning..... | 53 |
| 8.4 | Running dimensioning..... | 54 |
| 8.4.1 | General..... | 54 |
| 8.4.2 | Unidirectional and bidirectional running dimensions..... | 54 |
| 8.5 | Coordinate dimensioning..... | 58 |
| 8.5.1 | Cartesian coordinate dimensioning..... | 58 |
| 8.5.2 | Polar coordinate dimensioning..... | 60 |
| 8.6 | Combined dimensioning..... | 61 |
| 9 | Notes and special notations..... | 62 |
| 9.1 | Flag notes..... | 62 |
| 9.2 | Indication of textual instructions..... | 64 |
| | Annex A (normative) Relations and dimensions of graphical symbols..... | 66 |
| | Annex B (informative) Chamfers, countersinks, wedges, cones and screw threads..... | 70 |
| | Annex C (informative) Former practice..... | 73 |
| | Bibliography..... | 74 |