

DIN 32937:2018-04 (E)

Control of inspection, measuring and test equipment - Planning, management and use of inspection, measuring and test equipment

Contents

Page

Foreword	3
1 Scope	4
2 Normative references	4
3 Terms and definitions.....	4
4 General	5
5 Objective	5
6 Requirements.....	6
7 Implementation.....	6
7.1 Planning the inspection process for verification of product conformity.....	6
7.1.1 General	6
7.1.2 Inspection task	7
7.1.3 Operating conditions.....	7
7.1.4 Specifications	7
7.1.5 Planning the inspection process	8
7.1.6 Metrological requirements	8
7.1.7 Selection of inspection equipment.....	9
7.1.8 Usability of inspection equipment	10
7.1.9 Suitability of inspection processes.....	10
7.1.10 Allocation of inspection equipment.....	10
7.2 Management and documentation	11
7.2.1 General	11
7.2.2 Procedures for setting up an inspection equipment management system.....	11
7.2.3 Identification of inspection equipment.....	12
7.2.4 Measuring and inspection equipment data and information.....	12
7.2.5 Inspection equipment management system.....	14
7.3 Surveillance	15
7.3.1 General	15
7.3.2 Type of surveillance (internal/external).....	15
7.3.3 Verification of inspection equipment	16
7.3.4 Verification and calibration times and intervals.....	18
7.3.5 Marking	19
7.3.6 Maintenance and storage of inspection equipment.....	19
7.4 Dealing with non-conformities.....	19
7.5 Changing the status or scrapping of equipment.....	20
Annex A (informative) Criteria for assessing testing or calibration laboratories.....	21
Bibliography.....	24