

ISO 14405-1:2016-08 (E)

Geometrical product specifications (GPS) - Dimensional tolerancing - Part 1: Linear sizes

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	2
3	Terms and definitions	2
4	Specification modifiers and symbols	16
5	Default specification operator for size	19
5.1	General	19
5.2	ISO default specification operator for size	20
5.3	Drawing-specific default specification operator for size	21
6	Drawing indication for special specification operators for size	22
6.1	Basic specification	22
6.1.1	General	22
6.1.2	Rules to indicate a basic GPS specification	22
6.1.3	Rules to indicate basic dimensional specification with modifiers	23
6.2	Indication of special specification operators	24
6.2.1	One specification operator for both limits (upper and lower) of a size characteristic	24
6.2.2	Different specification operator for upper limit of size and lower limit of size	27
6.2.3	More than one dimensional specification applied to a linear feature of size	29
6.3	Tolerancing of fits on assembly drawings	30
7	Indication of the toleranced feature on which the size characteristic is defined	31
7.1	Complete toleranced linear feature of size	31
7.2	Specific fixed restricted portion of the feature of size	31
7.3	Any restricted portion of the feature of size of a specified length	32
7.4	Any cross section or any longitudinal section of a linear feature of size	33
7.5	Size characteristic in a specific cross section of a feature of size	35
7.6	Requirement applied individually for more than one feature of size	37
7.7	Requirement applied for more than one feature considered as one feature of size	38
7.8	Flexible/non-rigid parts	38
8	Complementary indication	39
Annex A (normative)	Proportions and dimensions of graphical symbols	40
Annex B (informative)	Overview diagram for linear size	42
Annex C (informative)	Data handling with rank-order modifiers	43
Annex D (normative)	Size characteristics	45
Annex E (normative)	Graphical rules to locate and dimension the dimensional specification elements	50

Annex F (informative) Relation to the GPS matrix model	54
Bibliography	56