

ISO 10360-8:2013-12 (E)

Geometrical product specifications (GPS) - Acceptance and reverification tests for coordinate measuring systems (CMS) - Part 8: CMMs with optical distance sensors

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Symbols	9
5	Requirements for metrological characteristics	10
5.1	Environmental conditions	10
5.2	Operating conditions	10
5.3	Probing form error	11
5.4	Probing dispersion value	11
5.5	Probing size error	11
5.6	Probing size error All	11
5.7	Length measurement error	12
5.8	Flat form measurement error	12
5.9	Workpiece loading effects	12
6	Acceptance tests and reverification tests	13
6.1	General	13
6.2	Probing characteristics	13
6.3	Length measurement error	20
6.4	Flat form measurement error	23
7	Compliance with specifications	26
7.1	Acceptance test	26
7.2	Reverification test	27
8	Applications	28
8.1	Acceptance test	28
8.2	Reverification test	28
8.3	Interim check	28
9	Indication in product documentation and data sheets	28
Annex A (informative) Structural resolution test		29
Annex B (normative) Artefacts that represent a calibrated test length		34
Annex C (informative) Alignment of artefacts		44
Annex D (normative) Articulated location value of CMMs with articulating probing system for optical distance sensors		46
Annex E (informative) Relation to the GPS matrix model		49
Bibliography		51