ISO 16239:2013-11 (E)

Metric series wires for measuring screw threads

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Reference temperature 1

5 Material,hardness,andsurfacefinish 1

6 Nominal diameters of best-size wires 2
6.1 Wires for ISO general purpose metric screw threads (M) 2
6.2 Wires for Unified screw threads (UN) 2
6.3 Wires for Whitworth pipe threads (G, R) 2
6.4 Wires for ISO metric trapezoidal screw threads (Tr) 2

7 Tolerances of wires 4

8 Measurement methods for wires 4
8.1 Measuring the actual diameters of each wire 4
8.2 Determination of the difference of the actual diameters around a wire 4

9 Designation 6