

ISO/TR 14253-6:2012-11 (E)

Geometrical product specifications (GPS) - Inspection by measurement of workpieces and measuring equipment - Part 6: Generalized decision rules for the acceptance and rejection of instruments and workpieces

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	General	5
5	Decision rules	6
5.1	Guard bands	6
5.2	Acceptance zones	6
5.3	Rejection zones	9
5.4	Transition zones	9
5.5	Decision rule requirements	9
6	Examples of decision rules	10
6.1	General	10
6.2	Process capability index = 2/3 and measurement capability index = 2	10
6.3	Process capability index = 1 and measurement capability index = 4	12
6.4	Measurements without production distributions	13
Annex A (informative) Relation to the GPS matrix model		14
Bibliography		16