

ISO 13225:2012-05 (E)

Geometrical product specifications (GPS) - Dimensional measuring equipment; Height gauges - Design and metrological characteristics

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Design characteristics	2
4.1	General design and nomenclature	2
4.2	Main dimensions	5
4.3	Types of indicating devices	6
4.4	Protection for field use	10
4.5	Measuring and scribing stylus	10
4.6	Instrument base	10
4.7	Design characteristics (manufacturer's specification)	10
5	Metrological characteristics	11
5.1	General	11
5.2	Operating conditions	11
5.3	Effect of slider locking	11
5.4	Definition of metrological characteristics (limited by MPE)	11
6	Proving of conformance with specifications	12
6.1	General	12
6.2	Measurement standards for the calibration of metrological characteristics	12
7	Marking	12
Annex A (informative) Error tests		14
Annex B (informative) Data sheet (Example)		19
Annex C (informative) Calibration of metrological characteristics		20
Annex D (informative) Relation to the GPS matrix model		21
Bibliography		23