DIN EN ISO 12781-2:2011-07 (E)

Geometrical product specifications (GPS) - Flatness - Part 2: Specification operators (ISO 12781-2:2011)

Contents

Page

Foreword 3

Introduction 4

1 Scope 5

2 Normative references 5

3 Terms and definitions 5

4 Complete specification operator 5
4.1 General 5
4.2 Probing system 6

5 Compliance with the specification 6

Annex A (informative) Harmonic content of a nominally flat workpiece and extraction strategy 7

Annex B (informative) Extraction strategies 11

Annex C (informative) Relationship to the GPS matrix model 15

Bibliography 17