

DIN EN ISO 1825:2026-10 (E)

Rubber hoses and hose assemblies for aircraft ground fuelling and defuelling - Specification (ISO 1825:2026)

Contents

Page

Foreword.....	v
1 Scope.....	1
2 Normative references.....	1
3 Terms and definitions.....	2
4 Classification.....	2
5 Service reeling diameter.....	3
6 Material and construction.....	3
6.1 Hoses.....	3
6.2 Hose assemblies.....	3
7 Dimensions and tolerances.....	4
7.1 Inside diameters.....	4
7.2 Thickness.....	4
7.3 Concentricity.....	4
7.4 Tolerances on length.....	4
7.5 Mass per unit length of hose.....	4
8 Physical properties.....	5
8.1 Rubber compounds.....	5
8.2 Finished hoses and hose assemblies.....	6
9 Electrical properties.....	7
9.1 Type B and type E (electrically bonded).....	7
9.2 Type C and type F (electrically conductive incorporating a semi-conductive cover compound).....	8
10 Frequency of testing.....	8
10.1 Hoses.....	8
10.2 Hose assemblies.....	8
11 Marking.....	8
11.1 Hoses.....	8
11.2 Hose assemblies.....	9
12 Test certificate or test report.....	9
13 Cleanliness.....	9
14 Protection for dispatch and storage.....	10
Annex A (normative) Method for determination of fuel-soluble matter.....	11
Annex B (normative) Method of test for cold embrittlement.....	12
Annex C (normative) Method for determination of adhesion between components.....	13
Annex D (normative) Method for determination of resistance to fuel contamination.....	14
Annex E (normative) Method of test for flexibility at 20 °C.....	15
Annex F (normative) Method of test for low temperature flexibility.....	16
Annex G (normative) Method of test for crush recovery.....	17
Annex H (normative) Method for determination of cyclic kinking resistance.....	19

Annex I (normative) Flammability test	20
Annex J (normative) Hydrostatic test	22
Annex K (normative) Method of test for vacuum resistance	23
Annex L (normative) Method of test for security of attachment of couplings	24
Annex M (normative) Type test and routine test	25
Annex N (informative) Recommended practice for hose flushing and handling	26
Bibliography	28