

# DIN EN 13160-7:2025-04 (E)

## Leak detection systems - Part 7: Requirements and test/assessment methods for interstitial spaces, leak detection linings and leak detection jackets (includes Amendment A1:2024)

<b>Contents</b>		<b>Page</b>
European foreword .....		4
<b>1</b>	<b>Scope .....</b>	<b>5</b>
<b>2</b>	<b>Normative references .....</b>	<b>5</b>
<b>3</b>	<b>Terms and definitions .....</b>	<b>6</b>
<b>4</b>	<b>Requirements .....</b>	<b>6</b>
4.1	Effectiveness of leak detection lining kits and leak detection jacket kits .....	6
4.1.1	Tightness against liquid and vapour .....	6
4.1.2	Permeability of leak detection linings and leak detection jackets .....	6
4.1.3	Free passage of liquid in the interstitial space .....	7
4.1.4	Free passage of air .....	7
4.1.5	Flow resistance after impact of stored media .....	7
4.1.6	Mechanical resistance against the imposed load by the stored medium .....	7
4.1.7	Chemical resistance .....	14
4.2	Durability of effectiveness .....	14
4.2.1	Durability against temperature .....	14
4.2.2	Durability against chemical attack .....	15
4.2.3	Durability against mechanical load .....	15
<b>5</b>	<b>Testing, assessment and sampling methods .....</b>	<b>15</b>
5.1	Effectiveness of leak detection lining kits and leak detection jacket kits .....	15
5.1.1	Tightness against liquid and gas .....	15
5.1.2	Permeability .....	16
5.1.3	Free passage of liquid in the interstitial space .....	17
5.1.4	Free passage of air .....	18
5.1.5	Flow resistance after impact of stored media .....	21
5.1.6	Mechanical resistance against the imposed load by the stored medium .....	24
5.1.7	Chemical resistance .....	24
5.2	Durability of effectiveness .....	24
5.2.1	Durability against temperature .....	24
5.2.2	Durability against chemical attack .....	24
5.2.3	Durability against mechanical load .....	24
<b>6</b>	<b>Assessment and verification of constancy of performance - AVCP .....</b>	<b>26</b>
6.1	General .....	26
6.2	Type testing .....	26
6.2.1	General .....	26
6.2.2	Test samples, testing and compliance criteria .....	27
6.2.3	Test reports .....	28
6.2.4	Shared other party results .....	28
6.2.5	Cascading determination of the product type results .....	28
6.3	Factory production control (FPC) .....	29
6.3.1	General .....	29
6.3.2	Requirements .....	30
6.3.3	Product specific requirements .....	32
6.3.4	Procedure for modifications .....	33

6.3.5	One-off products, pre-production products (e.g. prototypes) and products produced in very low quantity .....	33
7	Marking, labelling and packaging .....	34
8	Environmental aspects .....	34
Annex A (normative) Determination of the interstitial space volume for class I-systems .....		35
A.1	Test equipment .....	35
A.2	Preparation .....	35
A.3	Procedure .....	36
A.4	Evaluation .....	38
Annex B (informative) Environmental aspects .....		39