DIN EN 13094:2015-07 (E)

Tanks for the transport of dangerous goods - Metallic tanks with a working pressure not exceeding 0,5 bar - Design and construction

Contents

Page

Foreword 4

1 Scope 5

2 Normative references 5

3 Terms, definitions and symbols 6
3.1 Terms and definitions 6
3.2 Symbols 8

4 Breather device and safety device 9

5 Materials 10
5.1 General 10
5.2 Material properties 10
5.3 Compatibility of shell materials with substances carried 11

6 Design 12
6.1 General 12
6.2 Design verification 12
6.3 Requirements for shells of non-circular cross-section 12
6.4 Dynamic conditions 12
6.5 Pressure conditions 13
6.6 Partial vacuum conditions 13
6.7 Design temperature 13
6.8 Design stress 13
6.9 Shell thickness 14
6.10 Shell openings, neckrings and closures 18
6.11 Shell partitions, surge plates and baffles 18
6.12 Attachments to the shell 19
6.13 Shell supporting structure 20
6.14 Protection of service equipment mounted on the tank top 20

7 Manufacture 27
7.1 General 27
7.2 Cutting and edge preparation 28
7.3 Forming 28
7.4 Welding 29
7.5 Manufacturing tolerances 30
7.6 Rectification of defects 31

Annex A (normative) Methods of design verification 32

A.1 General 32
A.2 Dynamic testing 32
A.3 Finite element stress analysis 33
A.4 Reference design 35
A.5 Calculation method - worksheet 35

Annex B (normative) Method of measurement of specific resilience 56

B.1 Principle 56
B.2 Apparatus 56
B.3 Samples of materials to be tested 60
B.4 Procedure 62
B.5 Results 63
B.6 Global resilience (see 6.9.2.2 i)) 64
B.7 Comparative methods to calculate the energy absorbed during an overturning or an impact. (see 6.9.2.2 j)) 65

Annex C (normative) Design of neckrings, flanges and closures 66

Annex D (informative) Examples of welding details 67

D.1 General 67
D.2 Tank construction 67
D.3 Attachment of reinforcements 78
D.4 Attachment of branches 80
D.5 Attachment of flanges, collars and reinforcing pads to the shell 82
D.6 Attachment of flanges onto branches 83
D.7 Attachment of heating channels to shells 84

Bibliography 86