DIN EN ISO 6185-1:2019-06 (E)

Inflatable boats - Part 1: Boats with a maximum motor power rating of 4,5 kW (ISO 6185-1:2001)

Contents

Page

European foreword ... 5

Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of Directive 2013/53/EU aimed to be covered ... 6

Foreword ... 8

Introduction ... 9

1 Scope ... 11

2 Normative references ... 11

3 Terms and definitions ... 12

4 Materials ... 13
4.1 General ... 13
4.2 Reinforced materials (excluding glass-fibre-reinforced plastics components) and/or unsupported materials making up the hull ... 13
4.2.1 Requirements ... 13
4.2.2 Test methods ... 14
4.3 Wood ... 14
4.3.1 General ... 14
4.3.2 Plywood ... 15
4.3.3 Constructional timbers ... 15
4.4 Metal and synthetic material parts ... 15
4.5 Glass-fibre-reinforced plastics ... 15

5 Functional components ... 15
5.1 Conditioning ... 15
5.2 Hull fittings ... 15
5.2.1 Requirement ... 15
5.2.2 Test method ... 15
5.3 Manual lifting and carrying devices ... 15
5.3.1 Requirement ... 15
5.3.2 Test method ... 16
5.4 Valves ... 16
5.4.1 Inflation ... 16
5.4.2 Deflation ... 16
5.5 Rowlocks and oars ... 16
5.5.1 Requirements ... 16
5.5.2 Abrasion damage ... 17
5.5.3 Prevention from loosening ... 17
5.5.4 Strength of rowlocks ... 17
5.5.5 Use of the rowlocks and oars ... 17
5.6 Transom (where applicable) ... 17
5.6.1 Requirement ... 17
5.6.2 Test method ... 17
5.7 Hull drainage ... 17
5.8 Rudder steering system (where offered as standard or optional equipment) ... 18
5.8.1 Strength of the assembly ... 18
5.8.2 Rudder-blade ... 18

5.9 Remote steering system (Type II only where offered as standard or optional equipment) 18
5.10 Motor-securing line attachment (Type II only) 18
5.11 Towing device (all types) 18
5.12 Seating and attachment systems (where offered as standard or optional equipment) 18

6 Safety requirements of the completed boat 18
6.1 Maximum permissible number of persons 18
6.2 Maximum motor power 19
6.3 Static stability of the boat 19
6.3.1 Requirement 19
6.3.2 Test methods 19
6.4 Maximum load capacity 20
6.4.1 Requirement 20
6.4.2 Test method 21
6.5 Design working pressures 21
6.6 Strength of the hull 21
6.6.1 Requirement 21
6.6.2 Test method 21
6.7 Safety ropes and grab handles 23
6.7.1 Requirement 23
6.7.2 Test method 23
6.8 Residual buoyancy 24
6.8.1 Requirement 24
6.8.2 Test method 24
6.9 Manoeuvrability 24
6.9.1 Requirement 24
6.9.2 Test method 24
6.10 Compartmentation 24
6.11 Field of vision from the helm position 24

7 Performance requirements and test methods 24
7.1 General 24
7.2 In-water performance (Type II only) 25
7.2.1 Requirement 25
7.2.2 Test methods 25
7.3 Strength of the towing device (all types) 27
7.3.1 Requirement 27
7.3.2 Test method 27
7.4 Rowing test (where applicable, see 5.5) 27
7.5 Watertightness test (not applicable to open floor, self-bailing craft) 27
7.5.1 Requirement 27
7.5.2 Test method 27

8 Builder's plate(s) 28

9 Operator's instructions and warning notes 29

10 Standard equipment 29

Annex A (normative) Inflatable canoes and kayaks (Type III) 30
A.1 Applicable requirements 30
A.2 Maximum permissible number of persons 30
A.2.1 Kayaks 30
A.2.2 Canoes 31
A.3 Load capacity, stowage volume 31

A.4 Backrest and footrest for kayaks 31
A.5 Safety ropes 31
A.6 Performance test for kayaks and canoes 32
Annex B (normative) Inflatable craft propelled by sail (Type IV) 33
B.2 Boards 33
B.2.1 Construction 33
B.2.2 Strength and function of boards 33
B.2.3 Test method 33
B.3 Standing and running rigging 34
B.4 Sailing performance 35
B.4.1 Requirement 35
B.4.2 Test method 35
Annex C (informative) General arrangement of typical Type I boat 36
Annex D (informative) General arrangement of typical Type II boat 37
Annex E (informative) General arrangement of a typical Type III boat 38
Bibliography 39