

ISO 4210-6:2015-09 (E)

Cycles - Safety requirements for bicycles - Part 6: Frame and fork test methods

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Frame test methods	1
4.1	Frame -- Impact test (falling mass)	1
4.1.1	General	1
4.1.2	Test method	1
4.2	Frame and front fork assembly -- Impact test (falling frame)	3
4.2.1	General	3
4.2.2	Test method	4
4.3	Frame -- Fatigue test with pedalling forces	6
4.3.1	General	6
4.3.2	Test method	6
4.4	Frame -- Fatigue test with horizontal forces	7
4.4.1	General	7
4.4.2	Test method	8
4.5	Frame -- Fatigue test with a vertical force	9
4.5.1	General	9
4.5.2	Test method	9
5	Fork test methods	10
5.1	Suspension forks -- Tyre-clearance test	10
5.2	Suspension forks -- Tensile test	11
5.3	Front fork -- Static bending test	11
5.4	Front fork -- Rearward impact test	11
5.4.1	Test method 1	11
5.4.2	Test method 2	13
5.4.3	Test method 3	13
5.5	Front fork -- Bending fatigue test and rearward impact test	14
5.6	Forks intended for use with hub or disc brakes	15
5.6.1	General	15
5.6.2	Fork for hub/disc brake -- Static brake-torque test	15
5.6.3	Fork for hub/disc brake -- Brake mount fatigue test	16
5.7	Tensile test for a non-welded fork	17
Annex A (normative) Dummy fork characteristics		18
Annex B (normative) Fork mounting fixture		20
Annex C (informative) Suspension frames -- Tyre-clearance test		21