

DIN EN 16630:2015-06 (E)

Permanently installed outdoor fitness equipment - Safety requirements and test methods

Contents		Page
Foreword		3
Introduction		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Safety requirements	8
4.1	General	8
4.2	Materials	8
4.2.1	General	8
4.2.2	Flammability	8
4.2.3	Timber and associated products	8
4.2.4	Metals	9
4.2.5	Rubbers and synthetics	9
4.2.6	Dangerous substances	9
4.3	Design and manufacture	9
4.3.1	General	9
4.3.2	Structural integrity	10
4.3.3	Surface finish of accessible parts of equipment	11
4.3.4	Tread surface	12
4.3.5	Moving parts	12
4.3.6	Entrapment	13
4.3.7	Weights and resistance	15
4.3.8	Adjustment and locking mechanisms	15
4.3.9	Access/Egress	15
4.3.10	Connections	15
4.3.11	Consumable components	15
4.3.12	Grasp and grip	16
4.3.13	Ropes, belts, chains	16
4.3.14	Spaces and areas	17
4.3.15	Foundations	22
5	Test methods	23
5.1	General	23
5.2	Test methods for entrapment	23
5.2.1	General	23
5.2.2	Test method for head and neck entrapment	24
5.2.3	Test method for finger entrapment	29
6	Test report	31
7	Information for use	32
7.1	Facilities	32
7.2	Fitness equipment	32
8	Marking	32

9	Information to be provided by the manufacturer	32
9.1	General	32
9.2	Assembly/set-up	33
9.3	Use	33
9.4	Inspection and maintenance	33
	Bibliography	35