

DIN EN ISO 13856-1:2013-08 (E)

Safety of machinery - Pressure-sensitive protective devices - Part 1: General principles for the design and testing of pressure-sensitive mats and pressure-sensitive floors (ISO 13856-1:2013)

Contents		Page
Foreword		4
Introduction		5
1	Scope	6
2	Normative references	6
3	Terms and definitions	7
4	Requirements for design and testing	8
4.1	General	8
4.2	Actuating force	10
4.3	Response time	12
4.4	Static loading	12
4.5	Number of operations	12
4.6	Output state of sensor	12
4.7	Response of output signal switching device(s) to actuating force	13
4.8	Access for maintenance	13
4.9	Adjustments	13
4.10	Connections	14
4.11	Environmental conditions	14
4.12	Power supply	15
4.13	Electrical equipment	15
4.14	Enclosure	16
4.15	Performance levels and categories for SRP/CSs in accordance with ISO 13849-1	16
4.16	Sensor fittings	17
4.17	Tripping	17
4.18	Slip-resistance	17
4.19	Additional coverings of top surfaces of sensor(s)	18
4.20	Failure due to blocking or wedging	18
5	Marking	18
5.1	General	18
5.2	Marking of control unit	18
5.3	Marking of sensor	18
5.4	Marking of other components	18
6	Information for use	18
6.1	General	18
6.2	Instructions for use	19
7	Testing	21
7.1	General	21
7.2	Sensor test sample	22
7.3	Test pieces for load tests	22
7.4	Test No. 1 -- Actuating force	23
7.5	Test No. 2 -- Response time	25
7.6	Test No. 3 -- Static loading	27

7.7	Test No. 4 -- Number of operations	27
7.8	Test No. 5 -- Output state of sensor	32
7.9	Test No. 6 -- Response of output signal switching device to actuating force	33
7.10	Test No. 7 -- Access for maintenance	33
7.11	Test No. 8 -- Adjustments	33
7.12	Test No. 9 -- Connections	33
7.13	Test No. 10 -- Environmental conditions	33
7.14	Test No. 11 -- Electrical power supply	35
7.15	Test No. 12 -- Electrical equipment	35
7.16	Test No. 13 -- Enclosure	35
7.17	Test No. 14 -- PL according to ISO 13849-1	35
7.18	Test No. 15 -- Slip-resistance	35
7.19	Test No. 16 -- Additional coverings of top surfaces of sensor(s)	35
7.20	Test No. 17 -- Failure due to blocking or wedging	36
Annex A (normative) Timing diagrams for pressure-sensitive mats/floors with/without reset		37
Annex B (informative) Application notes		40
Annex C (informative) Design notes		45
Annex D (informative) Installation, commissioning and testing		50
Bibliography		52
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/EC		53