

ISO 17657-4:2005-09 (E)

Resistance welding - Welding current measurement for resistance welding - Part 4: Calibration system

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Construction of calibration system	2
4.1	Reference welding current measuring system	2
4.2	Test set-up	2
4.3	Basic feature for calibration of welding current measuring system	2
4.4	Basic feature for calibration of current sensor	4
4.5	Basic feature for calibration of welding current meter without sensor	5
5	Physical environment and operating conditions	6
6	Calibration requirements	6
6.1	Reference welding current measuring system	6
6.2	Reference current sensor	6
6.3	Data acquisition device	7
6.4	Test stage and power sources	7
7	Test report	7
7.1	Test report for calibration of welding current measuring systems	7
7.2	Test report for calibration of current sensors	8
7.3	Test report for calibration of welding current meters without sensors	8
8	Test procedure	9
8.1	General	9
8.2	Calibration of welding current measuring system	9
8.3	Calibration of current sensor	10
8.4	Calibration of welding current meter without sensor	10
8.5	Special calibration cases	10
Annex A (informative)	Measuring set-up	12
Annex B (informative)	Items to be recorded or filed as reference documentation for calibration	17