

ISO 15609-5:2004-08 (E)

Specification and qualification of welding procedures for metallic materials - Welding procedure specification - Part 5: Resistance welding

Contents		Page
Foreword		v
Introduction		vi
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Technical contents of welding procedure specification (WPS)	2
4.1	General	2
4.2	Related to manufacturer	2
4.3	Related to parent material	2
4.3.1	Composition of parent material	2
4.3.2	Dimension of parent material	2
4.4	Common to all welding procedures	2
4.4.1	Welding process	2
4.4.2	Machine specification	3
4.4.3	Joint design	3
4.4.4	Surface or edge preparation	4
4.4.5	Welding technique	4
4.4.6	Resistance welding electrodes and auxiliaries	4
4.4.7	Machine parameters and control settings	4
Annex A (informative) Welding procedure specification - I - Planned process requirements		6
Annex B (informative) Welding procedure specification - II - Quality acceptance criteria		8
Annex C (informative) Welding procedure specification - III - Welding machine set-up		9
Annex ZA (normative) Normative references to International publications with their relevant European publications		10
Bibliography		11